

INTRODUCTION

To the owner or user: The service manual you are reading is intended to provide you, and the maintenance or service technician, with the information needed to install, start up, clean, maintain, and service this ice system.

The FME804R and NME654R are a remote condenser modular ice systems that fit a variety of

Scotsman storage bins. Their features include: front service for the freezer, gearmotor, control box, water reservoir, and bin control; an electronic control (AutoSentry) for monitoring ice and water level; a thermostatic expansion valve; and HP62 as the refrigerant.

Table of Contents

FOR THE INSTALLER	Page 2
FOR THE INSTALLER	Page 3
REMOTE CONDENSER SPECIFICATIONS	Page 4
Remote Condenser Location	Page 5
FOR THE INSTALLER: Remote Condenser	Page 6
FOR THE INSTALLER: Coupling Instructions	Page 7
FOR THE INSTALLER: Location	Page 8
FOR THE PLUMBER	Page 9
FOR THE ELECTRICIAN	Page 10
FOR THE INSTALLER: Completed Installation	Page 11
FOR THE INSTALLER: Final Check List	Page 12
START UP	Page 13
COMPONENT DESCRIPTION	Page 14
COMPONENT DESCRIPTION: Control Box	Page 15
ELECTRICAL SEQUENCE	Page 16
OPERATION: Water	Page 17
OPERATION: Refrigeration	Page 18
OPERATION: Refrigeration	Page 19
OPERATION: Refrigeration	Page 20
CLEANING & SANITIZING	Page 21
SENSOR MAINTENANCE	Page 22
BEARING MAINTENANCE	Page 23
AUGER AND OTHER MAINTENANCE	Page 24
OPERATING CHARACTERISTICS	Page 25
SERVICE DIAGNOSIS:	Page 26
SERVICE DIAGNOSIS:	Page 27
CONTROL SYSTEM DIAGNOSTICS	Page 28
REMOVAL AND REPLACEMENT: Water Reservoir & Bin Controls	Page 29
REMOVAL AND REPLACEMENT: Bearing And Breaker	Page 30
REMOVAL AND REPLACEMENT: Auger	Page 31
REMOVAL AND REPLACEMENT: Water Seal	Page 32
REMOVAL AND REPLACEMENT: Evaporator	Page 33
REMOVAL AND REPLACEMENT: Gearmotor Assembly	Page 34
REFRIGERATION SERVICE	Page 35

Note this symbol when it appears.

WARNING

It is an alert for important safety information on a potential hazard.

NME654R & FME804R FOR THE INSTALLER

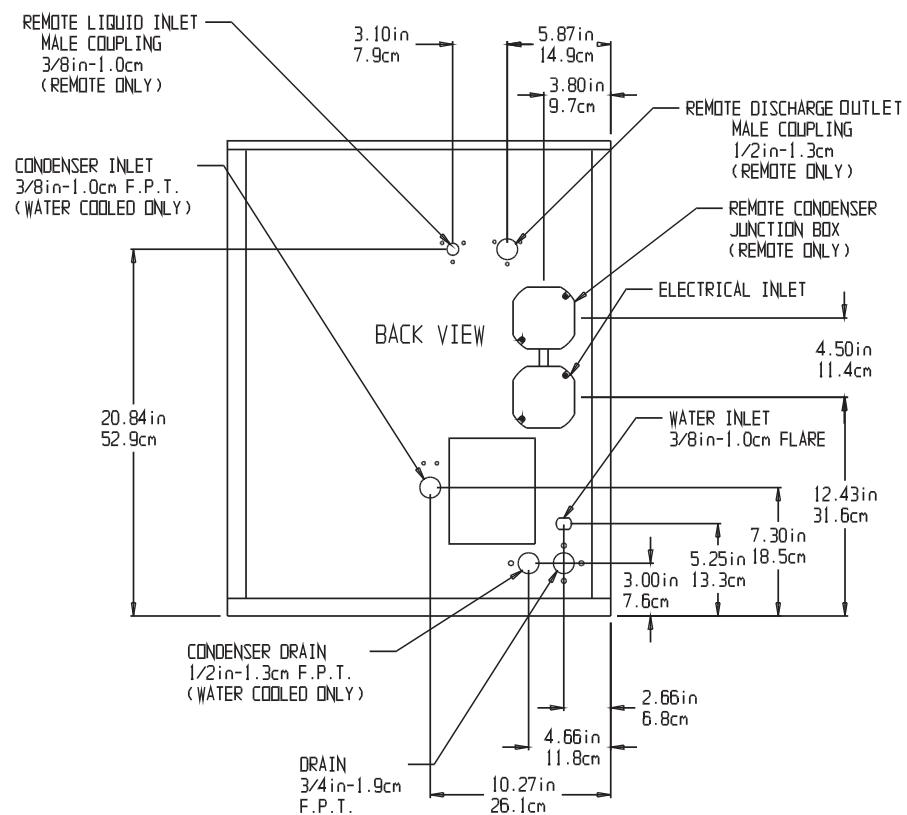
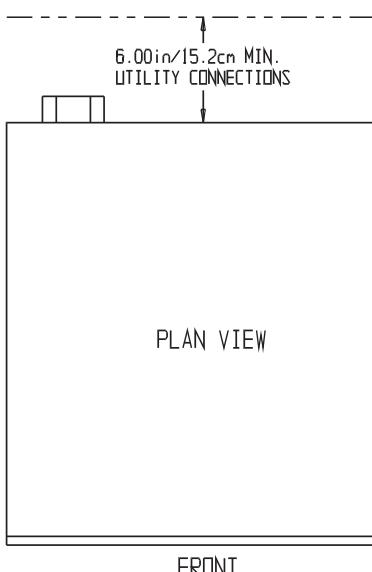
These machines are designed to fit the following Scotsman storage bins:

- SB480 and extensions (with bin top KBT18)
- HTB555 or BH550 using bin top KBT14 or KBT20
- BH800 using bin top KBT15 (one unit) or KBT25 (two units).
- BH801 using bin top KBT28
- BH900 using bin top KBT24

NME654 Dispenser Applications

The NME654 can be placed on and used with certain ice and ice-beverage dispensers. Kits are required for proper operation, see the following list:

- ID150, use adapter KBT42 and KNUGDIV
- ID200 or ID250, use adapter KBT46 and KDIL-N-ID2
- Cornelius ED/DF200 beverage dispensers, use KBT46 and KDIL-N-200
- Cornelius ED/DF250 beverage dispensers, use KBT46 and KDIL-N-250
- Lancer nugget ice & beverage dispenser, use KDIL-N-L and Lancer kit #82-3491.



SPECIFICATIONS: ICE MACHINE

Model	Dimensions W" x D" x H"	Basic Electrical	Ice Type	Refrigerant Type	Refrigerant Charge	Min Circuit Ampacity	Max Fuse Size
FME804RS-1A	21" x 24" x 27"	115/60/1	FLAKE	R-404A	208 ounces	22.5	30
NME654RS-1A	same	same	Nugget	R-404A	same	same	same

* Minimum Circuit Ampacity is used to determine wire size and type per National Electric Code.

FOR THE INSTALLER

Installation Limitations:

This ice system is designed to be installed indoors, in a controlled environment:

	Min.	Max.
Air Temperature (Not including the remote condenser)	50 ⁰ F	100 ⁰ F
Water Temperature	40 ⁰ F	100 ⁰ F
Water Pressure (psi)	20	80
Voltage	-5%	+10%

(Compared to the nameplate)

Operating the machine outside of the limitations is misuse and can void the warranty.

Scotsman Ice Systems are designed and manufactured with the highest regard for safety and performance. They meet or exceed the standards of UL, NSF, and CUL.

Scotsman assumes no liability or responsibility of any kind for products manufactured by Scotsman that have been altered in any way, including the use of any part and/or other components not specifically approved by Scotsman.

Scotsman reserves the right to make design changes and/or improvements at any time. Specifications and design are subject to change without notice.

Location

After uncrating and inspection, the unit is ready for installation. It is important that the machine be installed in a location where it has enough space around it to be accessible for service, usually a minimum of 6 inches. Try to avoid hot, dirty and crowded locations. Be sure that the location for the machine is within the limitations described.

Storage Bin

Tip the storage bin on its back, using parts of the carton to protect the exterior finish. Install the legs into the threaded holes in the bottom of the bin. Turn the leg levelers all the way in preparation for leveling later. Return the bin to the upright position, remove paper covering the bin gasket.

Install the bin top according to the directions with the bin top.

Note: Do not push bin into position, but lift it there. Pushing a bin, especially one with ice in it, can cause damage to the legs and the leg mounts.

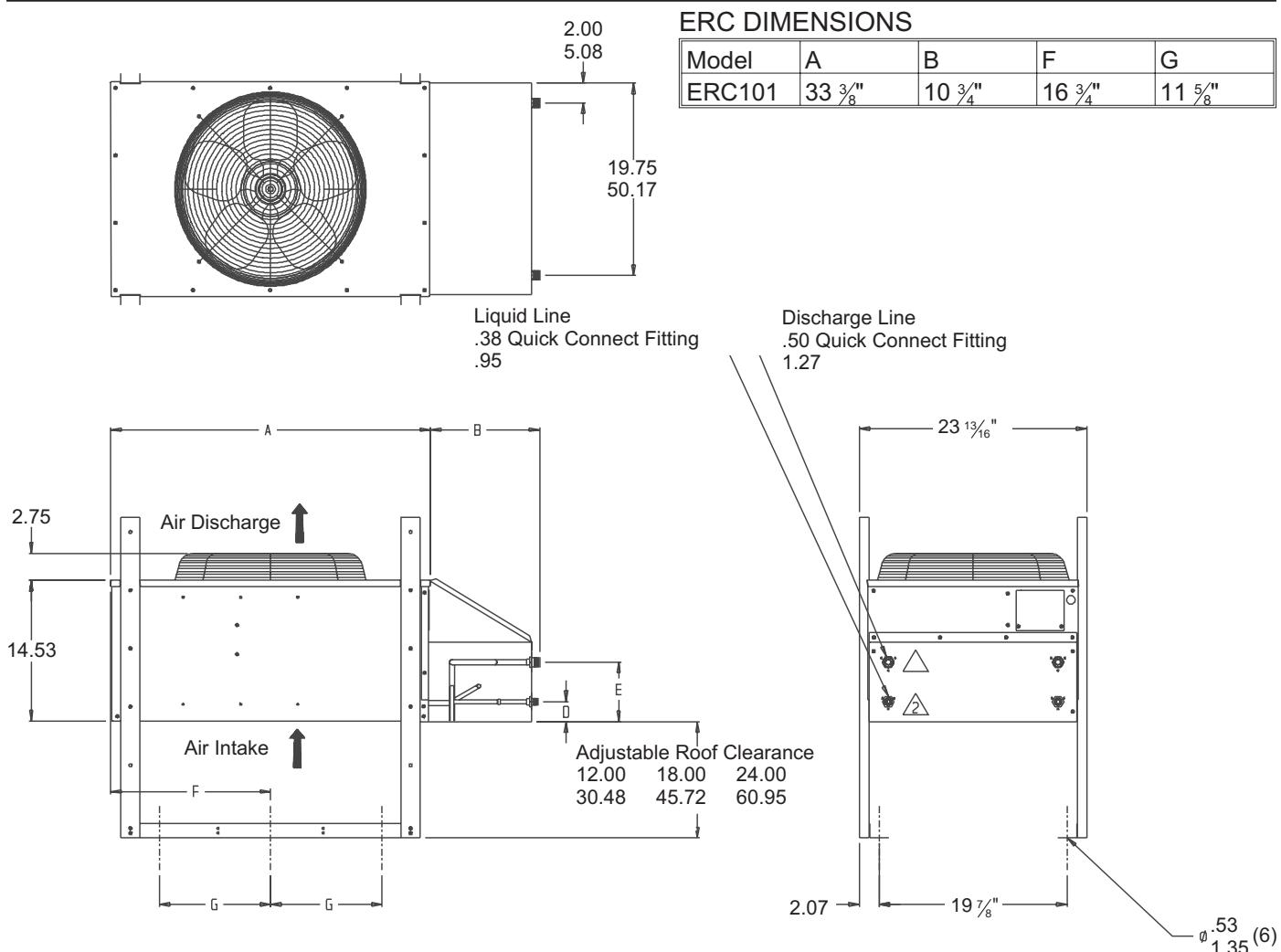
Ice Maker

The machine is heavy, so the use of a mechanical lift is recommended for lifting the machine high enough to install on top of the bin. After the unit is placed on the bin, line it up so it is even with the back side. Secure the machine to the bin with the hardware provided with the machine.

Remove the front panel and remove any shipping blocks.

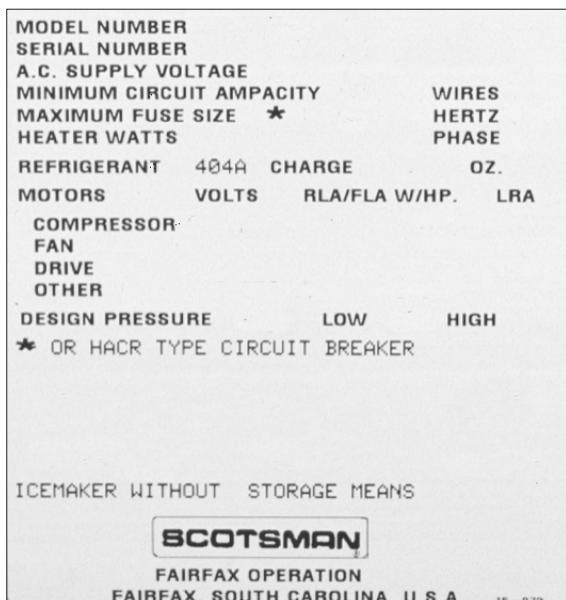
Note: Be sure to allow a 6" minimum space above the top of the machine for service.

NME654R & FME804R REMOTE CONDENSER SPECIFICATIONS



Model	Use with	Basic Electrical
ERC101-1	1 FME804R or 1 NME654R	115/60/1

RTE25 Precharged line set, 25', R-404A
RTE40. Precharged line set, 40', R-404A



ICEMAKER NAMEPLATE
LOCATED ON BACK PANEL

SERIAL PLATE LOCATED

Remote Condenser Location

Use the following for planning the placement of the condenser relative to the ice machine

Location Limits - condenser location must not exceed ANY of the following limits:

- Maximum rise from the ice machine to the condenser is **35 physical feet**
- Maximum drop from the ice machine to the condenser is **15 physical feet**
- Physical line set maximum length is **100 feet**.
- Calculated line set length maximum is **150**.

Calculation Formula:

- Drop = $dd \times 6.6$ (dd = distance in feet)
- Rise = $rd \times 1.7$ (rd = distance in feet)
- Horizontal Run = $hd \times 1$ (hd = distance in feet)
- Calculation: Drop(s) + Rise(s) + Horizontal Run = $dd+rd+hd$ = Calculated Line Length

Configurations that do NOT meet these requirements must receive prior written authorization from Scotsman.

Do NOT:

- Route a line set that rises, then falls, then rises.
- Route a line set that falls, then rises, then falls.

Calculation Example 1:

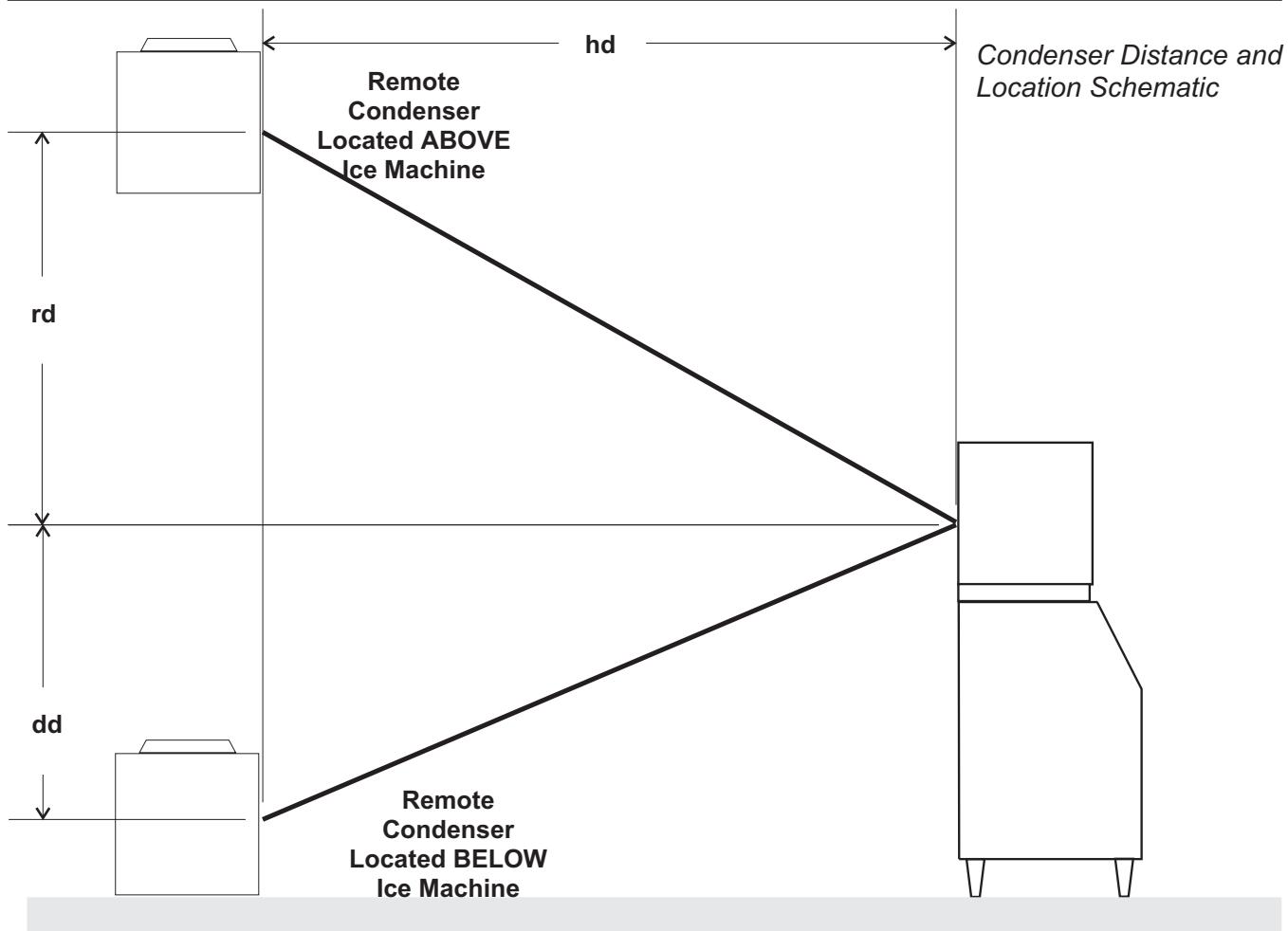
The condenser is to be located 5 feet below the ice machine and then 20 feet away horizontally.

$5 \text{ feet} \times 6.6 = 33. 33 + 20 = 53$. This location would be acceptable

Calculation Example 2:

The condenser is to be located 35 feet above and then 100 feet away horizontally.

$35 \times 1.7 = 59.5. 59.5 + 100 = 159.5$. 159.5 is greater than the 150 maximum and is NOT acceptable.



NME654R & FME804R

FOR THE INSTALLER: Remote Condenser

Location

Limited to a 40 foot or a 25 foot length of precharged refrigerant tubing connecting the ice machine to the remote condenser. The condenser must be above or level with the ice machine.

Select the best available location, protecting the condenser from extremes of dirt, dust, and sun.

Meet all applicable building codes. Usually the services of a licensed electrician are required.

Roof Attachment

1. Install and attach the remote condenser to the roof of the building, using the methods and practices of construction that conform to the local building codes, including having a roofing contractor secure the condenser to the roof.

2. Have an electrician connect the remote condenser fan motor to the ice machine, using the junction box at the back of the ice machine.

PRECHARGED LINE ROUTING

CAUTION

Do not connect precharged tubing until all routing and forming of the tubing is complete. See the coupling instructions for connecting information.

1. Each set of precharged refrigerant lines (either 25 foot or 40 foot) consists of a 3/8 inch diameter liquid line and a 1/2 inch diameter discharge line. Both ends of each line have quick connect couplings, one end has a schrader valve connection, that end goes to the condenser.

Note: The openings in the building ceiling or wall, listed in the next step, are the minimum sizes recommended for passing the refrigerant lines through.

2. Have the roofing contractor cut a minimum hole for the refrigerant lines of 1 3/4 inch. Check local codes, a separate hole may be required for the electrical power to the condenser.

CAUTION

DO NOT KINK OR CRIMP REFRIGERANT TUBING WHEN INSTALLING IT.

3. Route the refrigerant lines through the roof opening.

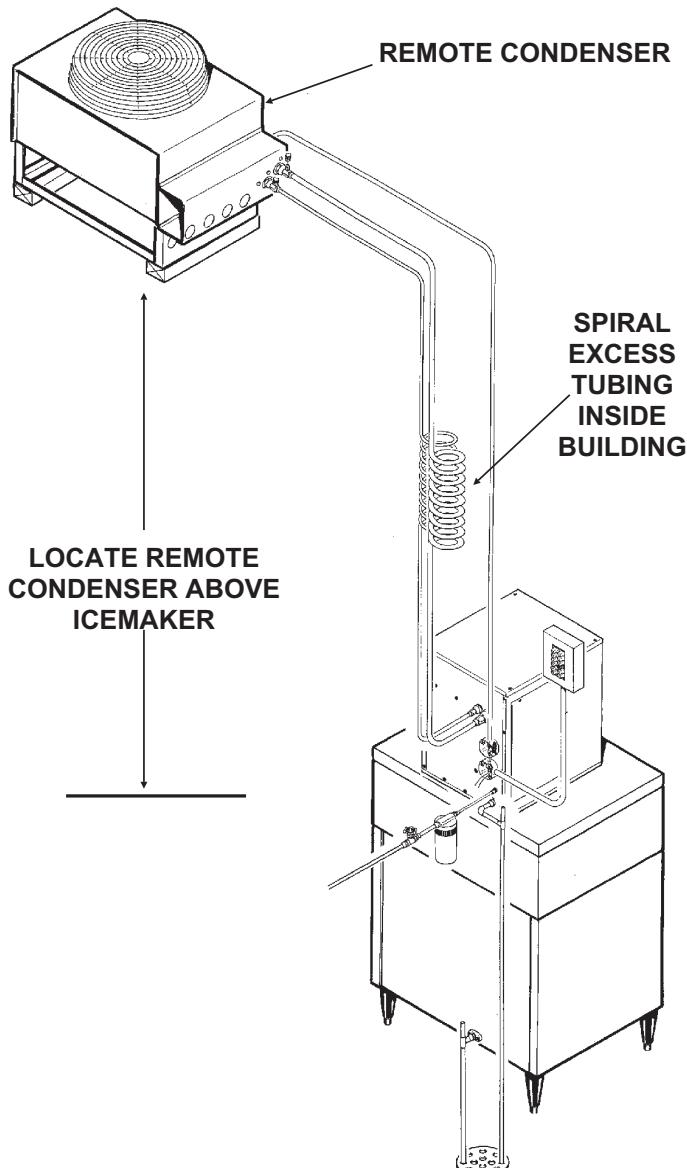
Follow straight line routing whenever possible. Any excess tubing MUST be retained within the building.

4. Spiral the excess length of pre charged tubing inside the building. Use a horizontal spiral (need not be as tight as illustrated) to avoid any traps in the lines.

5. Have the roofing contractor seal the holes in the roof per local codes.

CAUTION

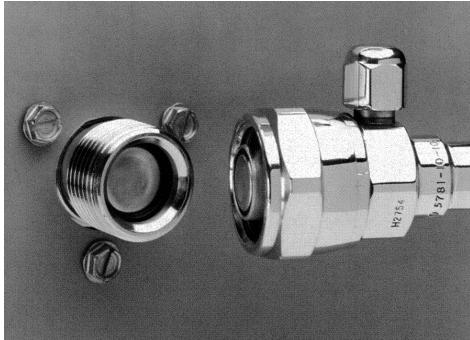
The couplings on the sets of precharged lines are self sealing when installed properly. Carefully follow the instructions:



FOR THE INSTALLER: Coupling Instructions

Initial Connections:

1. Remove the protector caps and plugs. Wipe the seats and threaded surfaces with a clean cloth to be certain that no foreign matter remains on them.
2. Lubricate the inside of the couplings, especially the O-Rings with refrigerant oil.
3. Position the fittings on the correct connections on the condenser and ice machine.

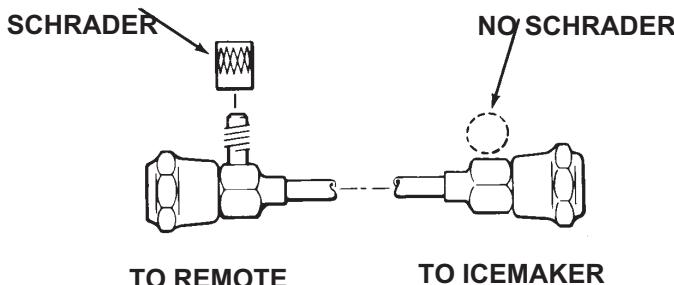


Clean and Lubricate Couplings

- The $\frac{1}{2}$ inch discharge line (schrader valve end) goes to the remote condenser fitting marked "discharge line."
- The $\frac{3}{8}$ inch liquid line (schrader valve end) goes to the remote condenser fitting marked "liquid line."
- The $\frac{1}{2}$ inch discharge line goes to the ice maker fitting marked "discharge line."
- The $\frac{3}{8}$ inch liquid line goes to the ice maker fitting marked "liquid line."

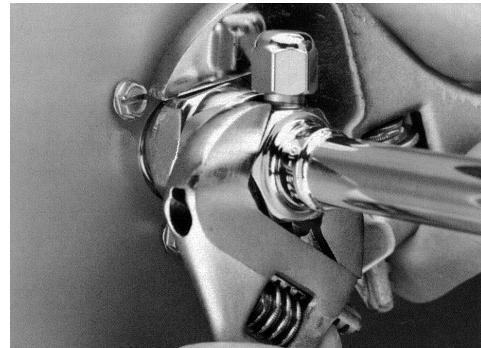
Final Connections:

- 4a. Begin by tightening the couplings together by hand. Continue to turn the swivel nuts by hand until is is certain that the threads are properly engaged.
- 4b. Using two wrenches, one to rotate the swivel nut and one to hold the tubing, tighten each coupling.



It is CRITICAL that ONLY the NUT on the pre-charged tube be turned or the diaphragms will be torn loose by the piercing knives and be loose in the refrigeration system causing severe operational problems.

Note: As the coupling is tightened, the diaphragms in the quick connect couplings will begin to be pierced. As that happens, there will be increased



Tighten Swivel Nut

resistance to tightening the swivel nut.

- 4c. Continue tightening the swivel nut until it bottoms out or a very definite increase in resistance is felt (no threads should be showing). Do NOT overtighten.
5. Using a marker or pen, mark a line lengthwise from the coupling union nut to the bulkhead. Then tighten the coupling and additional $\frac{1}{4}$ turn. As the



Rotate Swivel Nut $\frac{1}{4}$ Turn More

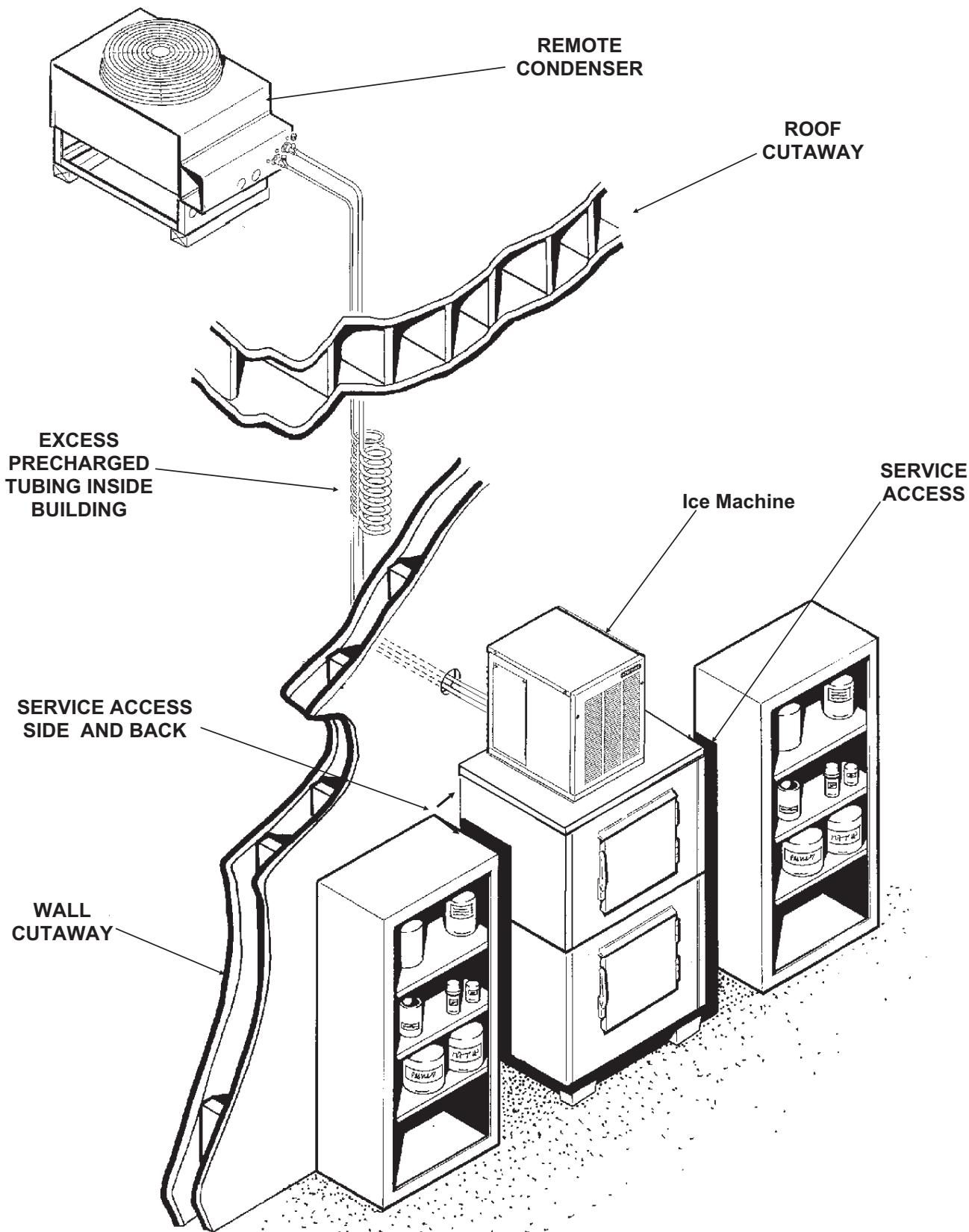
nut turns, the line will show when $\frac{1}{4}$ turn is made.

6. After all connections are made, and after the king valve has been opened (do not open at this time), check the couplings for leaks.

NME654R & FME804R

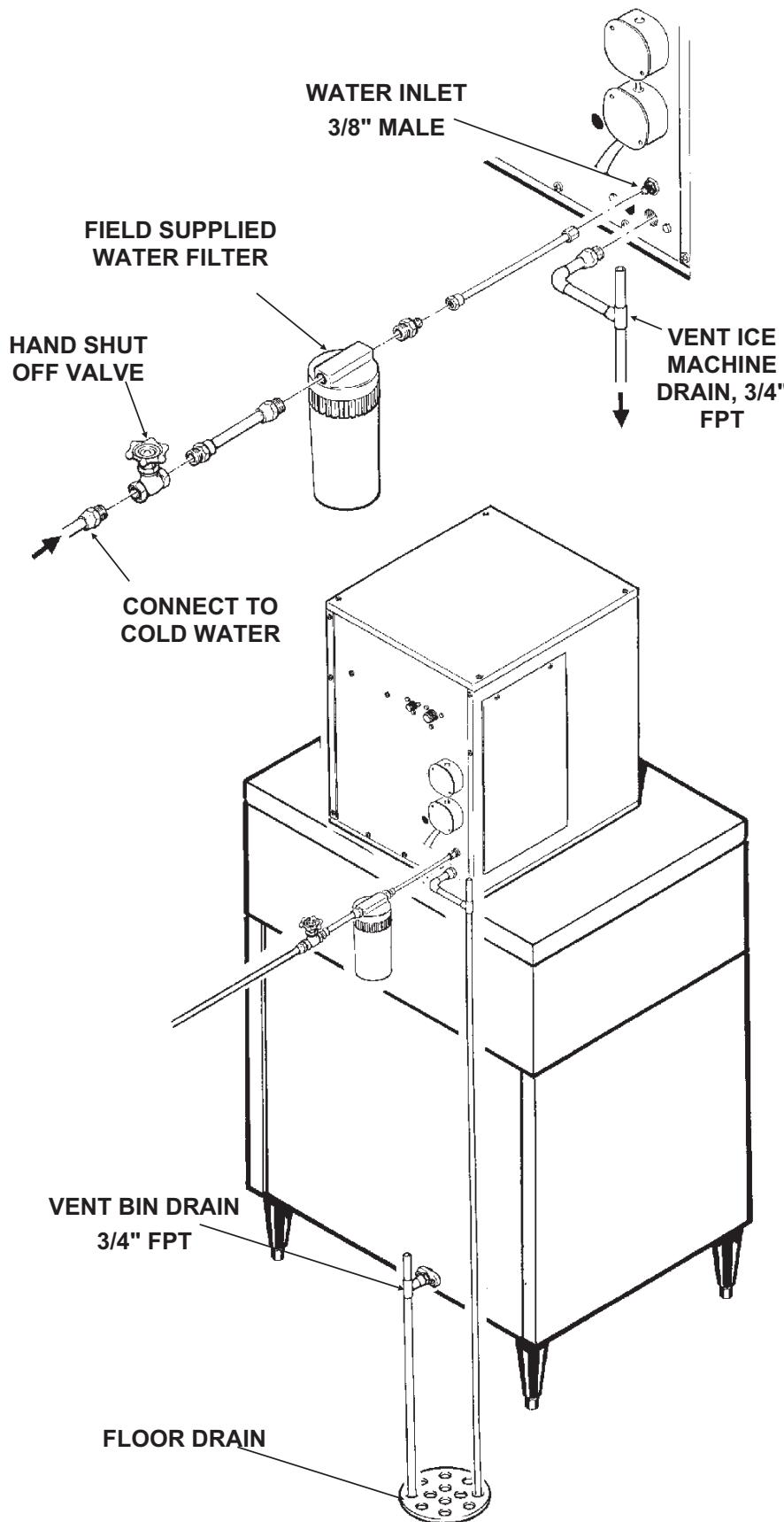
FOR THE INSTALLER: Location

TYPICAL INSTALLATION



FOR THE PLUMBER

CONFORM TO ALL APPLICABLE CODES



Water Inlet

The recommended water supply is cold water. Use 3/8" O.D. copper tubing, connect to the 3/8" male flare at the back of the cabinet. Install a hand valve near the machine to control the water supply.

Drains

There is one 3/4" FPT drain at the back of the cabinet, the drain line is of the gravity type, and 1/4 inch per foot fall is an acceptable pitch for the drain tubing. There should be a vent at the highest point of the drain line, and the ideal drain receptacle would be a trapped and vented floor drain. Use only 3/4" rigid tubing.

Storage Bin: Install a separate gravity type drain. Insulation of this drain line is recommended.

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FOR THE ELECTRICIAN

CONFORM TO ALL APPLICABLE CODES

Connect the electrical power to the unit to the wires in the junction box at the rear of the machine.

Check the nameplate (located on the back panel) for the voltage requirements, and for the minimum circuit ampacity. The machine requires a solid chassis to earth ground wire.

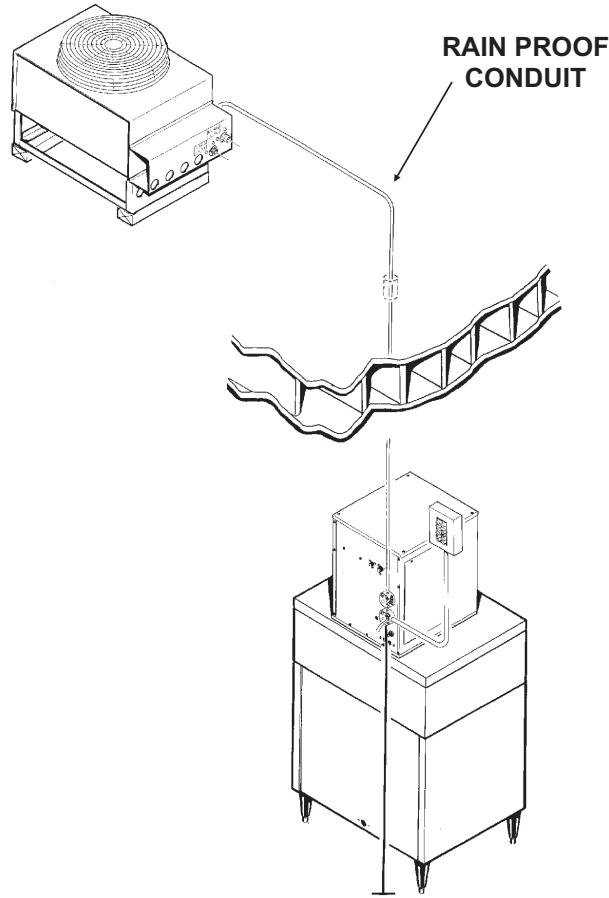
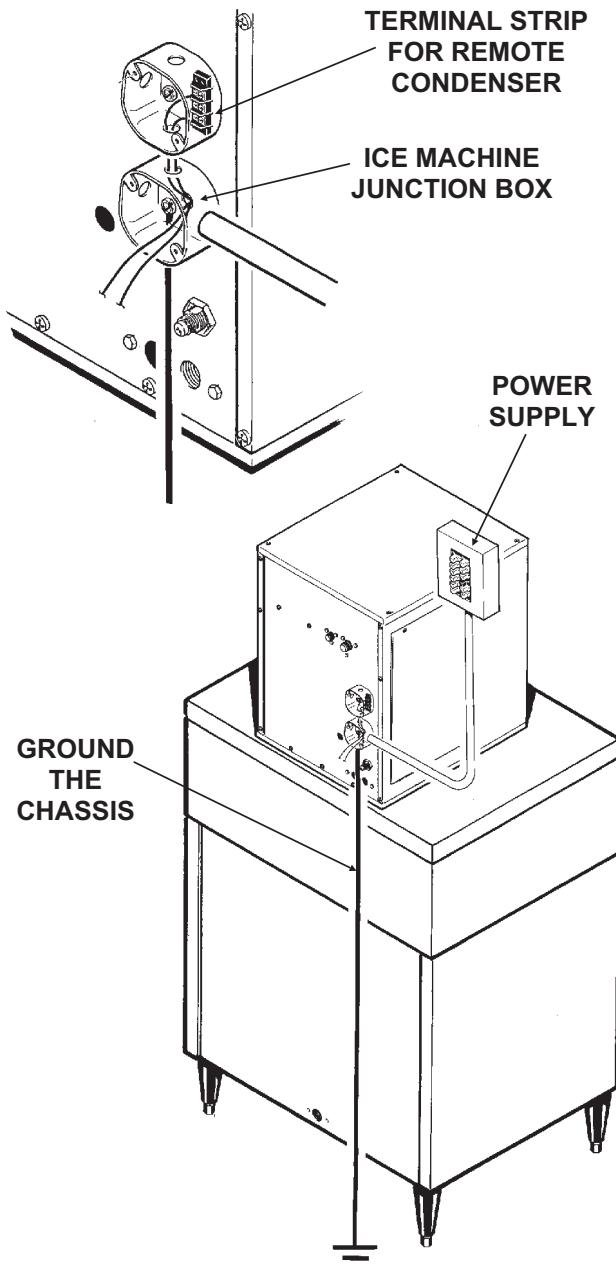
Connect the ice machine to its own electrical circuit so it is individually fused. Voltage variation must remain within design limitations, even under starting conditions.

There is a separate junction box for the remote condenser fan motor.

Install an interconnecting wire between the remote condenser and the junction box at the back of the ice machine.

The remote condenser must be wired to the ice machine in accordance with local and national electrical codes with a minimum of 18 Awg. wire with an ground bonding wire connected to the ground screws provided in both the condenser and machine field wiring boxes. All outdoor wiring must be in rainproof conduit.

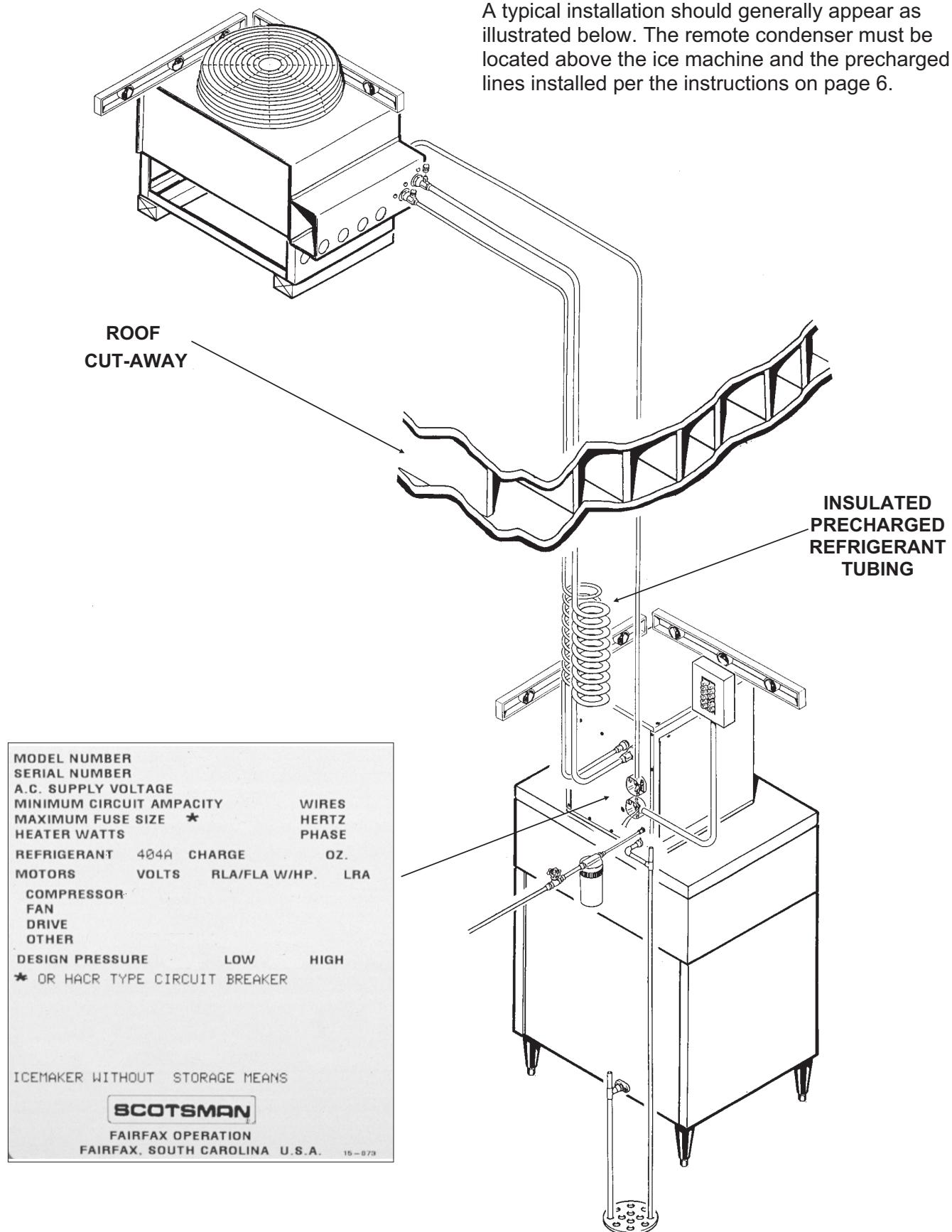
All external wiring must conform to national, state, and local electrical codes. The use of a licensed electrician is required to perform the electrical installation.



NME654R & FME804R

FOR THE INSTALLER: Completed Installation

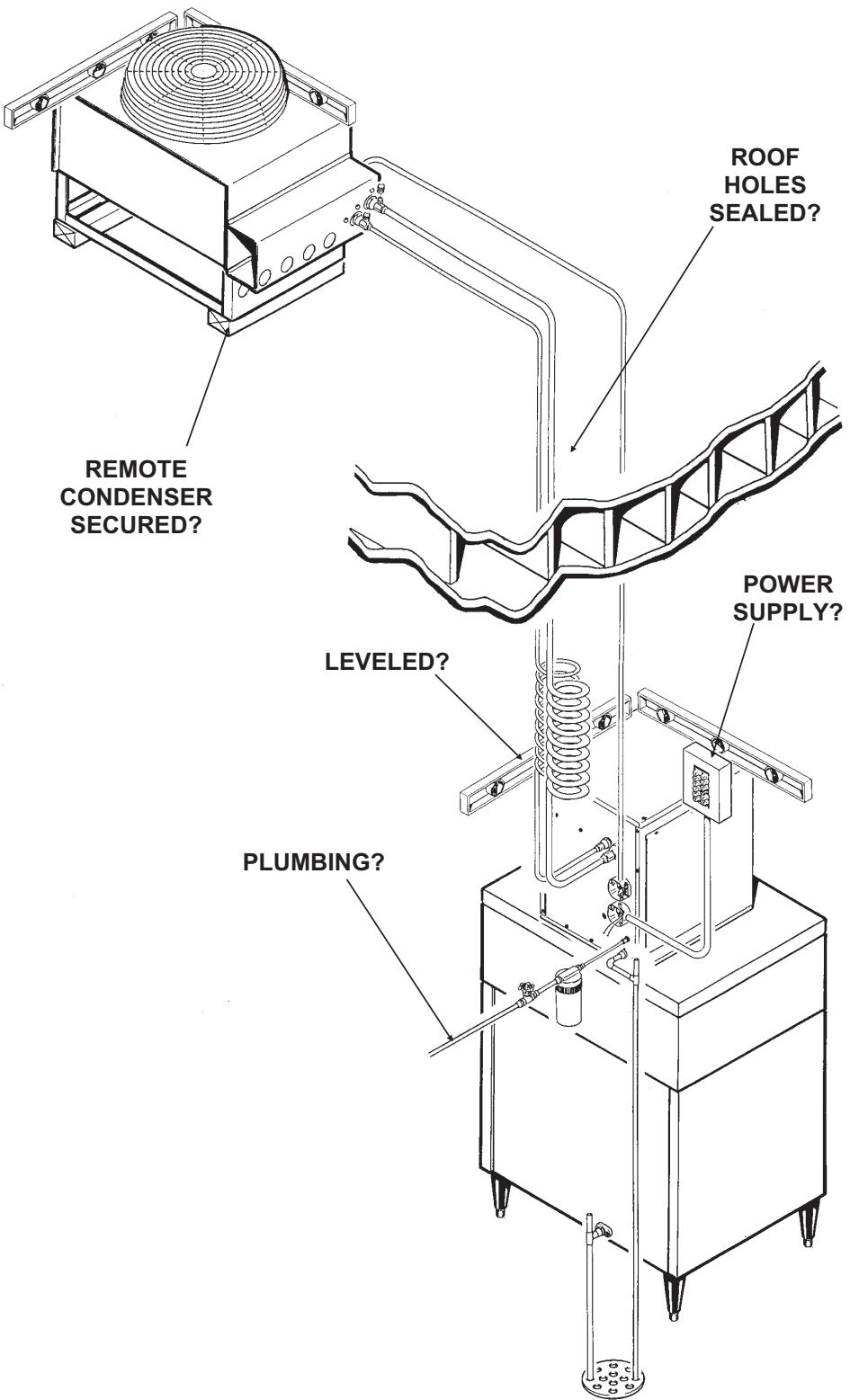
A typical installation should generally appear as illustrated below. The remote condenser must be located above the ice machine and the precharged lines installed per the instructions on page 6.



NME654R & FME804R

FOR THE INSTALLER: Final Check List

1. Is the ice system installed indoors in a location where the air and water temperatures are controlled, and where they do not exceed the design limitations?
2. Is there an electrical service disconnect within sight of the installed machine? Has the voltage been checked, and compared to nameplate requirements?
3. Have all the plumbing connections been made and checked for leaks?
4. Has the machine and bin been leveled?
5. Is there a minimum of 6" clearance at the rear, left, and right of the machine for proper service access and air circulation?
6. Is the water pressure a minimum of 20 PSI?
7. Has the machine been secured to the bin?
8. If two units on one condenser, has the relay kit been installed?
9. Is there a water shut off valve installed near the machine?
10. Is the remote condenser installed per local building codes, and in a place where it has adequate ventilation and minimal solar heat gain?
11. Has all shipping material and literature (inside the front panel) been removed from the units?
12. Have the remote condenser and precharged lines been properly installed?
13. Has the electrical connection between the icemaker and the condenser been made?
14. Verify that the master switch is in the OFF position.
15. Switch on the electrical power.
16. Refer to Pre-Start instructions, the next page.



INITIAL START UP

Pre-Start Inspection

1. Remove the front, left, and right side service panels.
2. Check that any styrofoam shipping blocks have been removed.
3. Inspect the interior of the machine for loose screws or wires. Check that no refrigerant lines are rubbing each other. Check that the fan blade turns freely (remote condenser).
4. Check that the refrigerant lines are properly installed.
5. Check that the electrical power has been on for at least 4 hours.
6. Check that the unit is installed correctly according to the final check list on page 11.

Start Up

1. Go through the pre-start inspection.
2. Open the hand valve, observe that water enters the water reservoir, fills the tube from the reservoir to the evaporator, and then shuts off. Check for leaks.
3. Open the King Valve.
4. Turn the master switch on.
The electrical start up sequence is automatic.
 - A. There should be a short (15 second) delay before the gearmotor starts.
 - B. After the gearmotor starts, the liquid line valve will open, the low pressure control will close and the compressor will start.
5. The remote condenser fan turns, and the condenser begins to discharge warm air.
6. The unit should soon be making ice, if desired the low side pressure can be checked, it should be 30 PSIG + or - 4 PSIG. The discharge pressure will depend upon air and water temperatures, but should be between 180 PSIG and 300 PSIG.
7. **THERE ARE NO ADJUSTMENTS TO MAKE,** so replace the panels.
8. Clean and/or sanitize the storage bin interior, wipe off the exterior with a clean, damp cloth.
9. Give the owner/user the service manual, instruct him/her in the operation of the unit, and make sure they know who to call for service.
10. Fill out the manufacturers registration and mail it to Scotsman.

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COMPONENT DESCRIPTION

Control Box: Contains the electrical controls that operate the machine.

High Pressure Cut Out: An automatic reset switch sensing the high side refrigeration pressure. It is set to shut the machine off at 450 PSIG.

Pump Down Control: An automatic reset pressure switch connected to the low side of the refrigeration system. Controls the compressor.

Evaporator: A vertical stainless steel tube, refrigerated, and water filled. In it, there is a stainless steel auger.

Reservoir: Float operated, it maintains the water level in the evaporator at a constant level, it also contains the water level sensor.

Water Level Sensor: Senses if there is water in the reservoir to make ice out of. Will shut the machine off if there is none.

Ice Discharge Chute: Directs the ice produced by the evaporator into the storage bin.

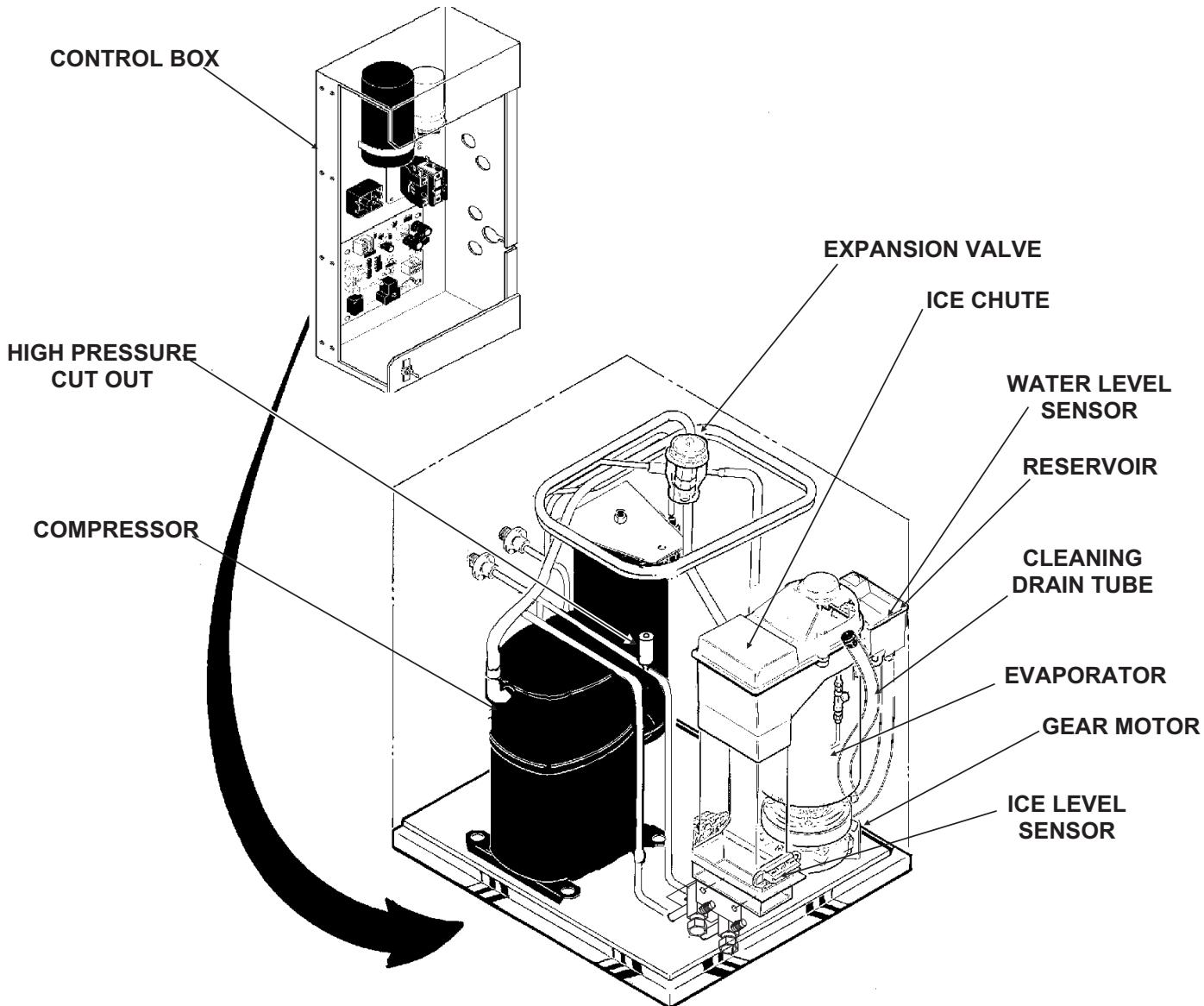
Ice Level Sensor: An electronic "eye", it senses the presence of ice in the bottom of the ice discharge chute. Operates to turn the ice machine on and off automatically as the level of ice in the bin changes.

Gear Motor: An oil filled, speed reduction gearbox, driving the auger.

Cleaning Drain Tube: When uncapped and lowered, drains the evaporator.

Compressor: The refrigerant vapor pump.

Expansion valve: The refrigerant metering device.



COMPONENT DESCRIPTION: Control Box

Contactor: A definite purpose contactor connecting the compressor and the remote condenser fan motor to the power supply.

Circuit Board: The circuit board receives input signals from several sensors and translates them to control the electrical power to the various loads.

The sensors include:

- Photo-electric eyes for bin level
- Conductivity probe for water level in the reservoir

- Current meter to measure the amp draw of the auger drive motor

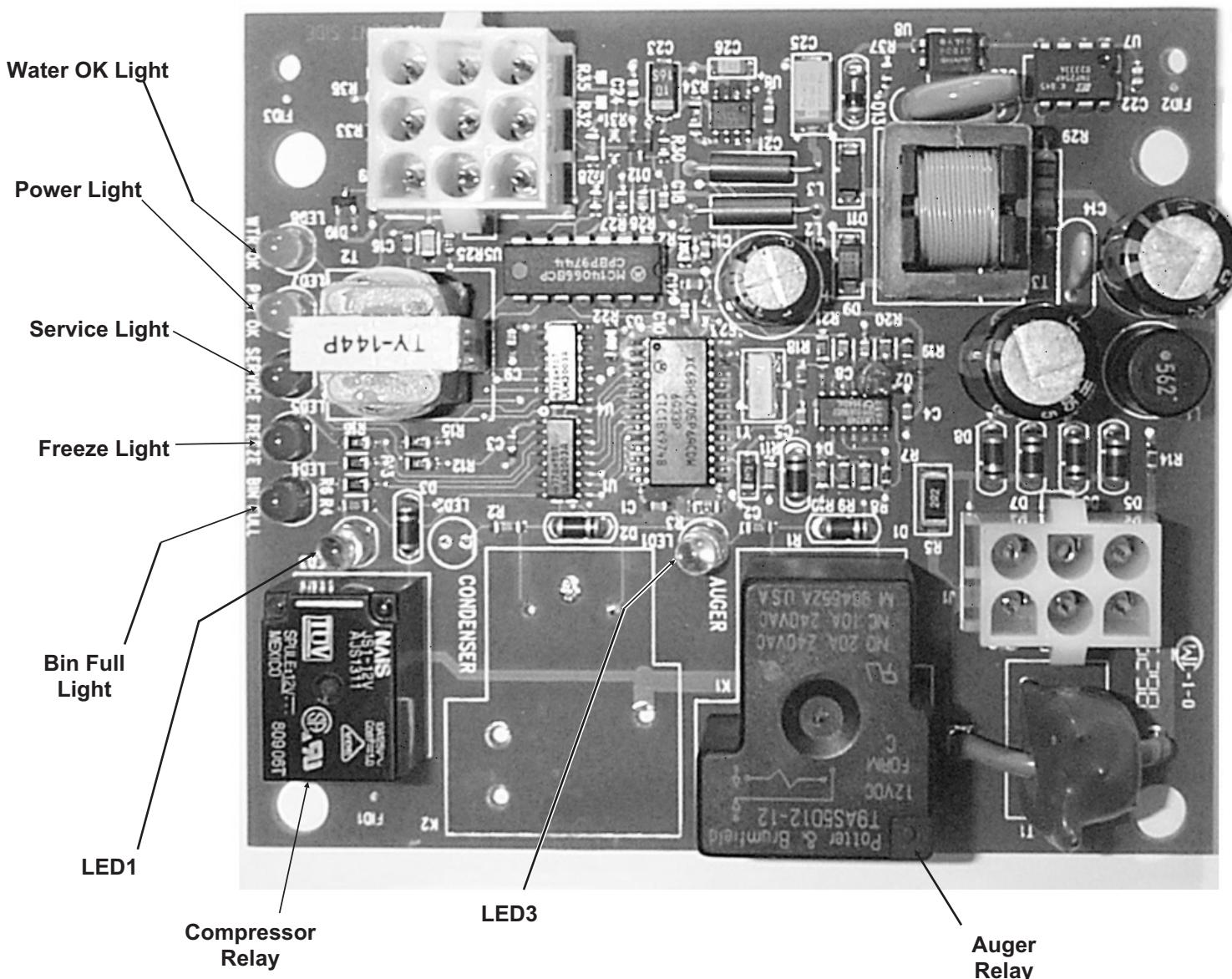
The loads include:

- Liquid line coil
- Auger drive motor

Potential Relay: The compressor start relay.

On/Off Switch: Manual control for the machine.

Control Board



NME654R & FME804R ELECTRICAL SEQUENCE

There are 7 indicator lights on the control board:

- **WTR-OK** (Water OK). *Green*. **Normal = Glowing. Glows when there is water in the reservoir.**
- **PWR-OK** (Power OK). *Green*. **Normal = Glowing. Glows when the control board has power and is functional.**
- **Service**. *Red*. Normally Off.
- **Freeze**. *Red*. Normally glowing when making ice.
- **Bin Full**. *Red*. Normally Off when making ice.
- **LED1**. *White*. Located next to the board's Compressor Relay. Normally Glowing when making ice.
- **LED3**. *White*. Located next to the board's Auger Motor Relay. Normally Glowing when making ice.

If the machine is switched off at the mode switch, but is otherwise ready to go, switching the mode switch to ON does the following:

- The PWR-OK light glows.
- If there is water in the reservoir the WTR-OK light glows.
- After 10 seconds the Freeze, LED1 and LED3 lights glow and the machine starts up.

Start Up:

- The compressor relay and auger motor relay become energized, connecting power to the windings of the auger motor and liquid line valve coil.
- The liquid line valve opens, refrigerant flows to the expansion valve.
- The pump down pressure switch closes connecting power to the contactor coil
- The contactor is energized, connecting power to the compressor, and the compressor starts.
- As ice is made it passes between the ice level sensors but because it is not a continuous stream it only interrupts the sensor's infrared beam momentarily. The bin full light remains off and the machine stays on until ice builds up in the bin and blocks the path between the sensors for 6 seconds or longer. When that occurs the bin full light glows and the machine shuts down.

Shut Down:

- The compressor relay opens, LED1 goes out.
- The liquid line valve closes, stopping refrigerant flow.
- The pump down control opens after the suction pressure falls to its cut out point.
- The compressor contactor opens
- The compressor stops
- The auger motor stays on for 1 more minute, clearing out ice in the evaporator, and then
- The auger motor relay opens, LED3 goes out and the auger motor stops.

The liquid line valve will not reopen until 2 minutes or more have passed after the last shut down.

If the path between the ice level sensors remains clear for more than 10 seconds the ice machine will restart.

Control Board Protection Devices

- When the water level in the reservoir falls below the water level sensor's tip, the WTR-OK light goes out and the machine shuts down. When water refills the reservoir the WTR-OK light glows and the machine starts up again.
- If the auger drive motor current becomes excessive the liquid line valve and auger drive motor will be switched Off and the Service light will blink. The control board will restart the auger drive motor in 4 minutes. If during the first 60 seconds after restart the auger motor current stays within limits, the liquid line valve is reopened and the machine returns to normal operation. If the auger motor's current is excessive within 60 seconds after the restart, the process will be repeated once more. If during that try the current is still excessive the machine shuts down and must be manually reset. The service light will then be glowing continuously.

To Reset: Disconnect and reconnect power to the ice machine.

Other Protection Devices:

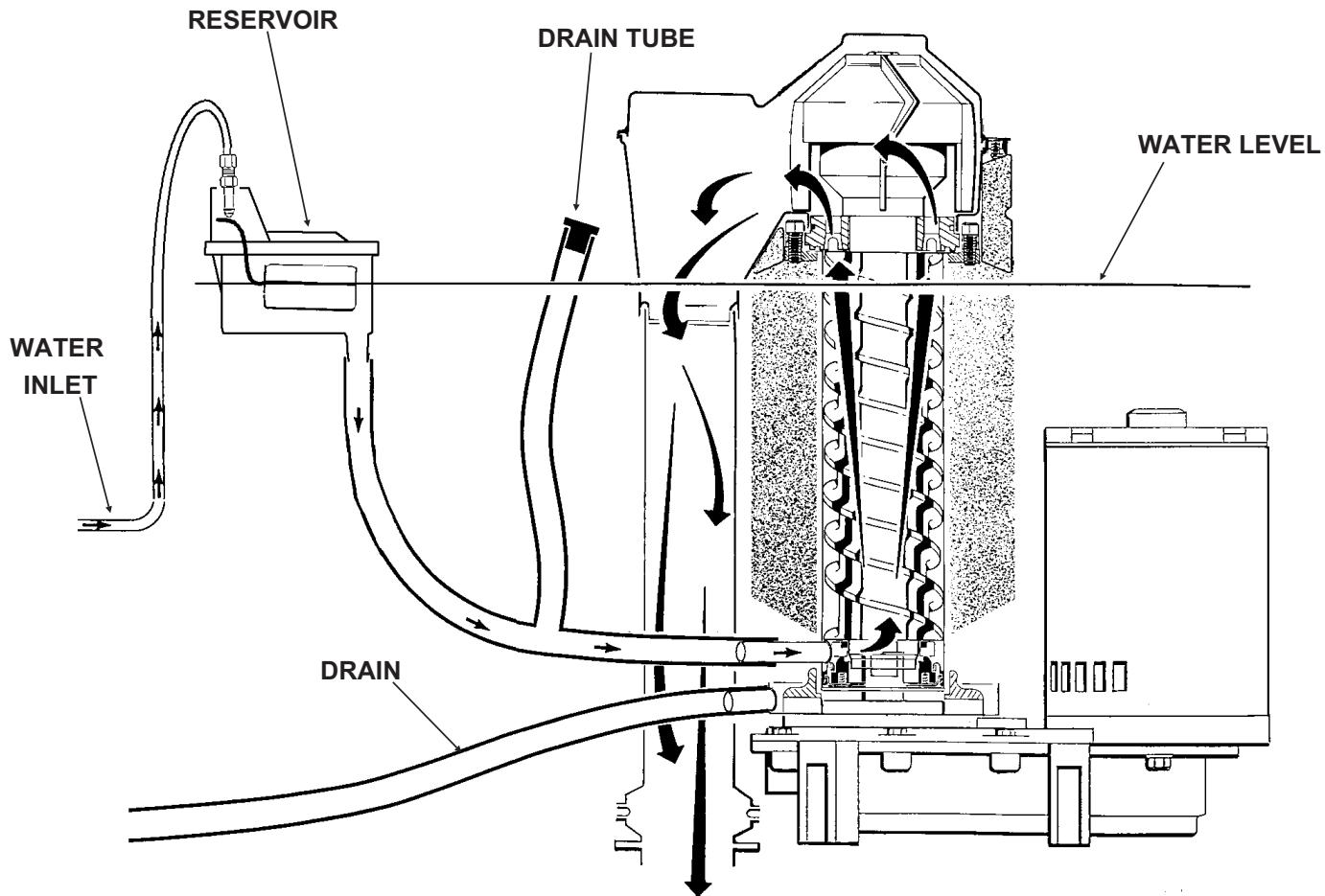
- If the **high pressure** cut out switch opens the machine will stop immediately. It will automatically reset when the pressure falls below its cut in point.

The **mode (on - off)** switch is the manual control for the complete machine, but it is not a service disconnect.e, but it is not a service disconnect.

OPERATION: Water

Water enters the machine through the 3/8" male flare at the rear of the cabinet, goes to the water reservoir which it enters through the float valve. The water then goes out the bottom of the reservoir tank to the bottom of the evaporator. Reservoir overflow or evaporator condensation is routed to the drain.

Water Level: The correct water level should be checked when the machine is making ice. Locate the water level in the reservoir and compare it to the horizontal line molded into the side of the reservoir. The correct level should be between $\frac{1}{8}$ " above and $\frac{1}{4}$ " below the line. If needed, bend the float arm up or down to adjust the water level.

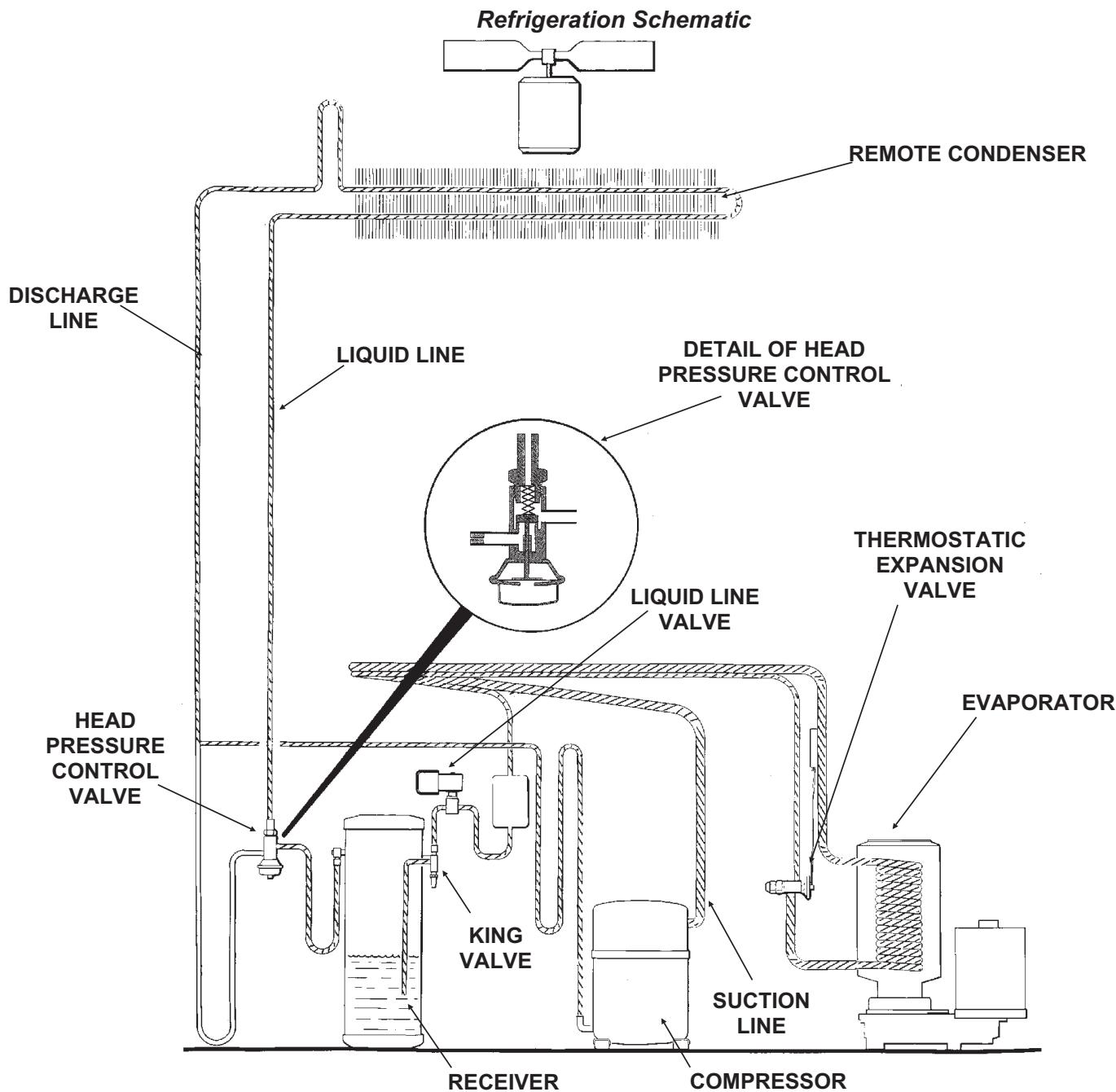


NME654R & FME804R

OPERATION: Refrigeration

Beginning at the compressor, the refrigerant is compressed into a high temperature gas. The discharge line directs this gas to the condenser. At the remote condenser the gas is cooled by air and condenses into a liquid. This high pressure liquid then goes through the liquid line to the head pressure control valve, into the receiver, through the liquid line valve and then through the expansion valve.

The thermostatic expansion valve meters liquid refrigerant into the evaporator, the volume of liquid refrigerant depending upon the temperature of the evaporator; warmer evaporators get more refrigerant and colder evaporators get less. At the evaporator, the refrigerant enters an area of relatively low pressure, where it can easily "boil off" or evaporate. As it evaporates, it absorbs heat from the evaporator and whatever is in contact with it (such as the water inside it). After the evaporator, the refrigerant, now a low pressure vapor, goes through the suction line back to compressor, where the cycle is repeated.



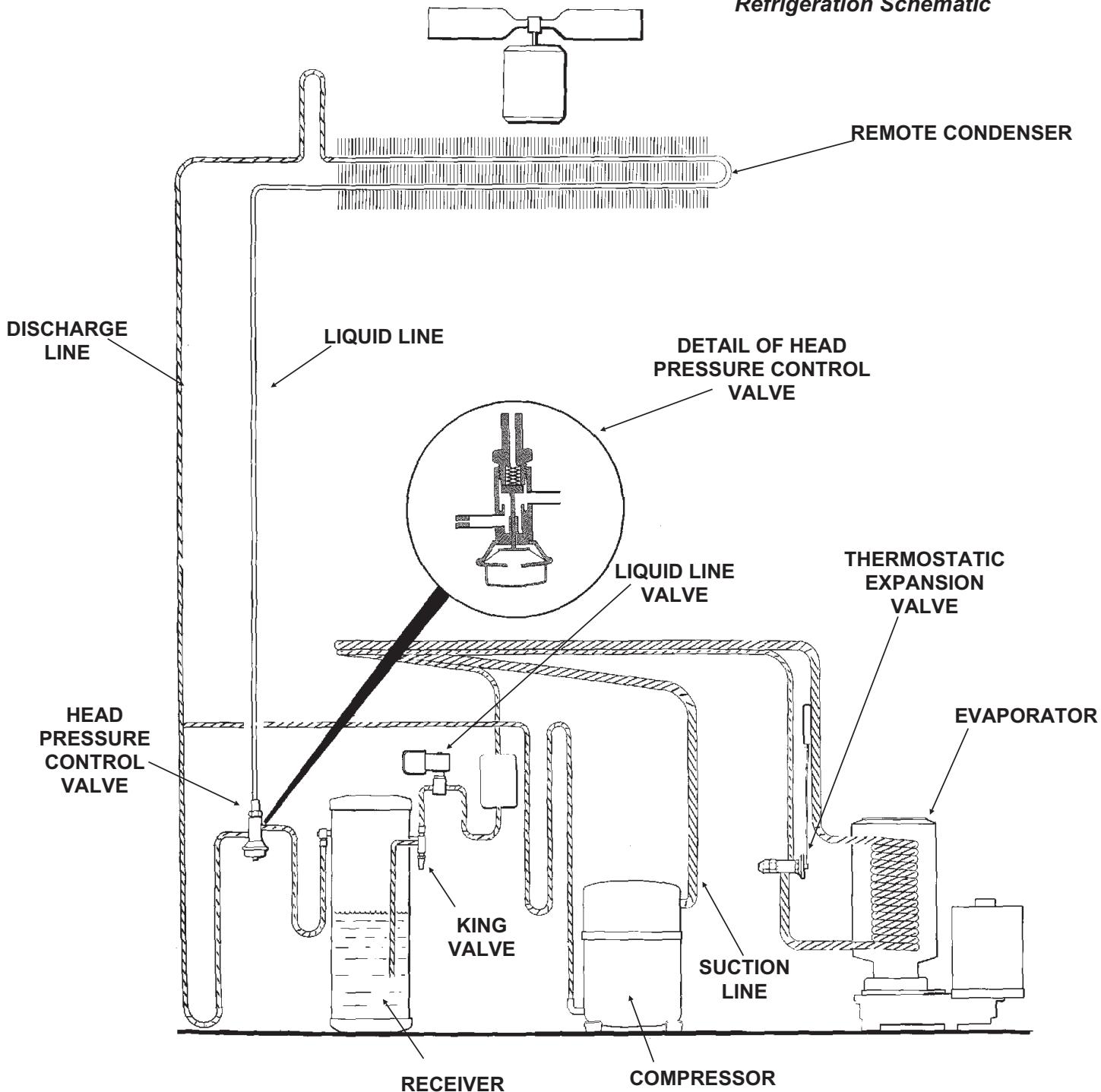
OPERATION: Refrigeration

Low Condensing Temperature

The refrigeration system under low condenser air temperatures is much the same as it is under higher temperatures, with the exception that the resulting low head pressures cause the head pressure control to close off the liquid line between the condenser and the receiver.

This forces more refrigerant into the condenser (with a small amount of discharge gas going into the receiver to maintain pressure until the head pressure is built back up to the rated gauge pressure of 180 PSIG). At that pressure the valve opens up the liquid line from the condenser to the receiver.

Refrigeration Schematic



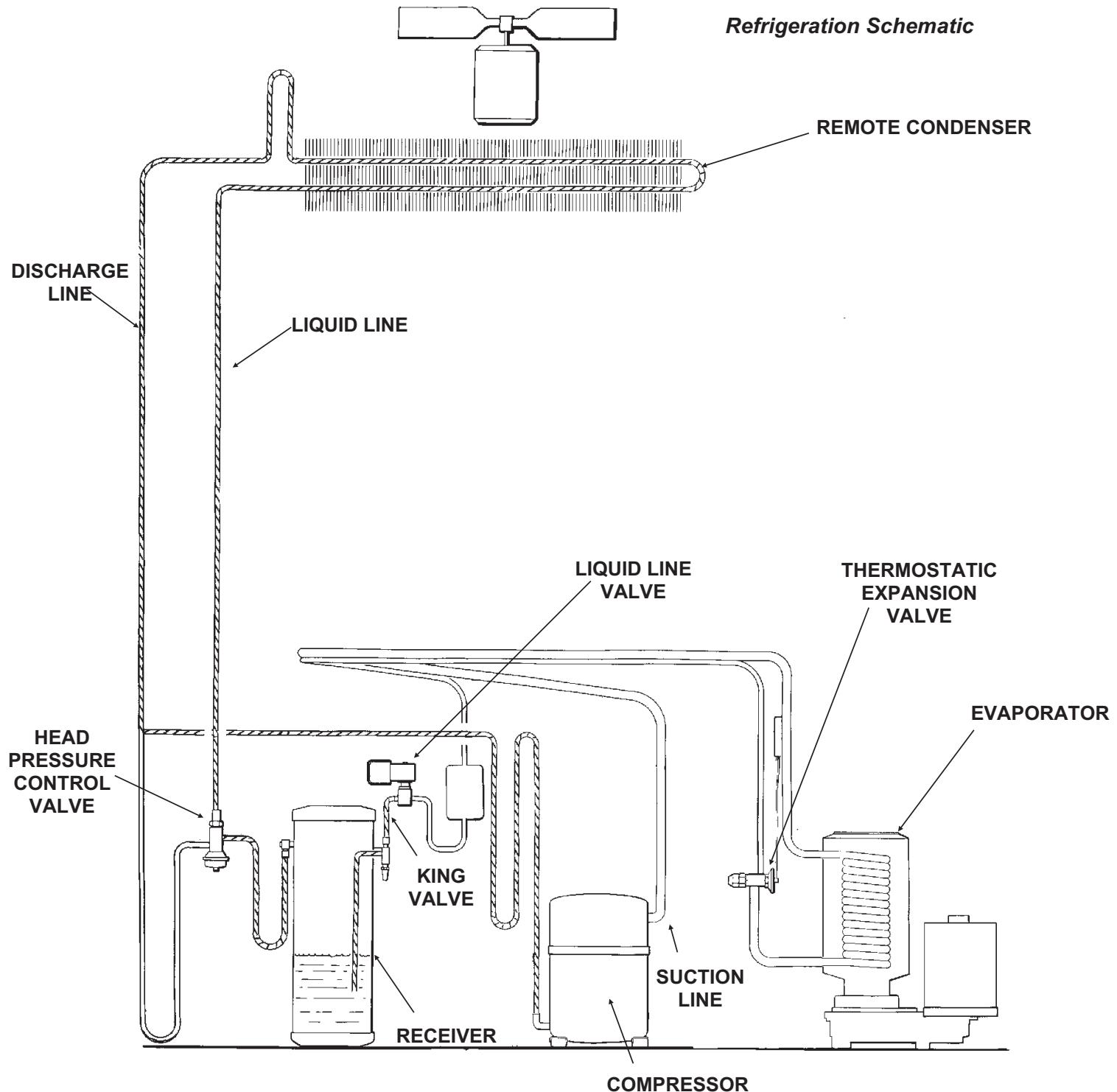
NME654R & FME804R

OPERATION: Refrigeration

PUMP DOWN

During the pump down cycle (usually initiated by the circuit board de-energizing the liquid line valve) the discharge gases flow through their normal path to the remote condenser, through the head pressure control, and into the receiver.

At this point the refrigerant flow is stopped by the closed liquid line valve. This action forces the refrigerant into the receiver and keeps it out of the compressor. The pump down continues until the low pressure control turns the compressor off.



CLEANING & SANITIZING

A Scotsman Ice System represents a sizable investment of time and money in any company's business. In order to receive the best return for that investment, it MUST receive periodic maintenance.

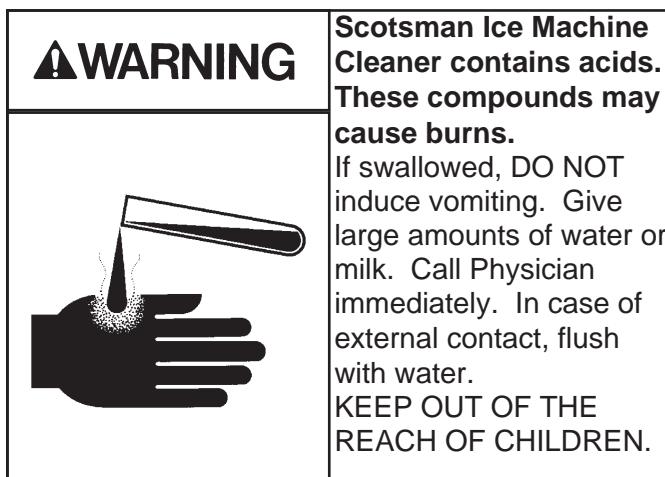
It is the USER'S RESPONSIBILITY to see that the unit is properly maintained. It is always preferable, and less costly in the long run, to avoid possible down time by keeping it clean; adjusting it as needed; and by replacing worn parts before they can cause failure. The following is a list of recommended maintenance that will help keep the machine running with a minimum of problems.

Maintenance and Cleaning should be scheduled at a **minimum of twice per year**.

Note: Electrical power will be ON when doing in place cleaning.

ICE MAKING SYSTEM: In place cleaning

1. Check and clean any water treatment devices, if any are installed.
2. Remove screws and the front and top panels.
3. Move the ON-OFF switch to OFF.
4. Remove all the ice from the storage bin.
5. Remove the cover to the water reservoir and block the float up.
6. Drain the water reservoir and freezer assembly using the drain tube attached to the freezer water inlet. Return the drain tube to its normal upright position and replace the end cap.
7. Prepare the cleaning solution: Mix eight ounces of Scotsman Ice Machine Cleaner with three quarts of hot water. The solution should be between 90 and 115 degrees F.



8. Slowly pour the cleaning solution into the water reservoir until it is full. Wait 15 minutes, then switch the master switch to ON.
9. As the ice maker begins to use water from the reservoir, continue to add more cleaning solution to maintain a full reservoir.
10. After all of the cleaning solution has been added to the reservoir, and the reservoir is nearly empty, switch the master switch to OFF.

11. Repeat step 6 to drain the reservoir. Wash and rinse the water reservoir.

Sanitizing:

To sanitize, use an approved sanitizing solution or mix one ounce of household bleach with 2 gallons of warm (95°^DF. to 115°^DF.) water. Repeat steps 8-11 using the sanitizer solution in place of the cleaning solution.

12. Remove the block from the float in the water reservoir.
13. Switch the master switch to ON
14. Continue ice making for at least 15 minutes, to flush out any cleaning solution.

DO NOT USE any ice produced from the cleaning solution.

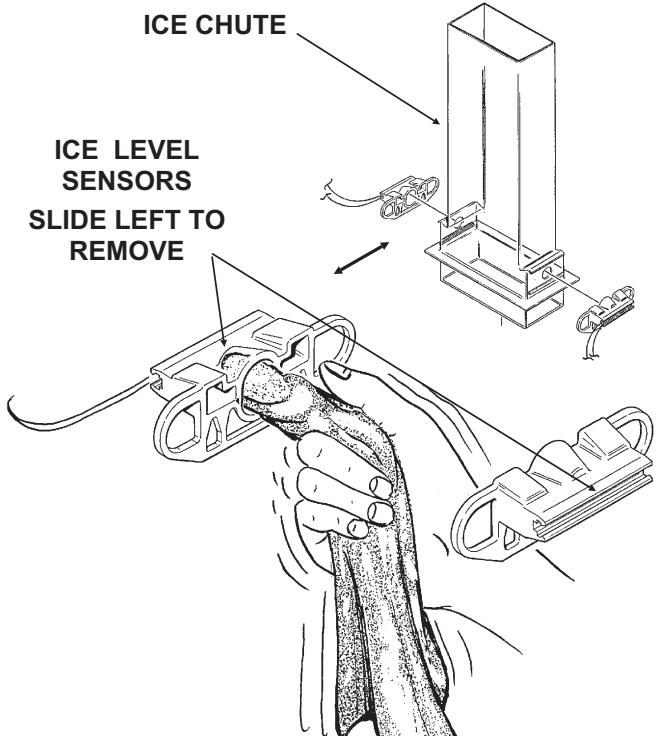
Be sure no ice remains in the bin.

15. Remove all ice from the storage bin.
16. Add warm water to the ice storage bin and thoroughly wash and rinse all surfaces within the bin.
17. Sanitize the bin interior with an approved sanitizer using the directions for that sanitizer.
18. Replace the panels.

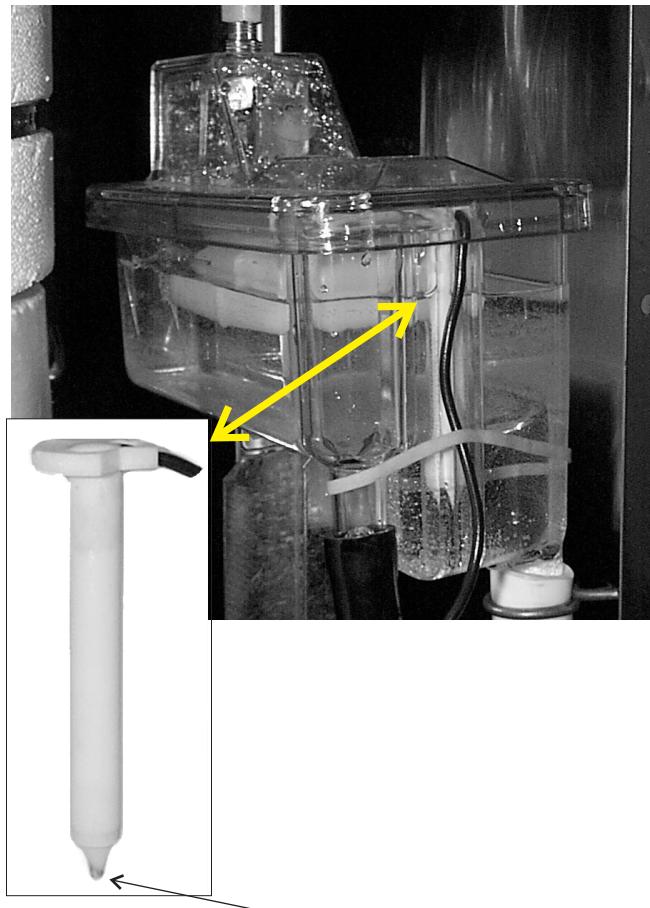
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SENSOR MAINTENANCE

1. The bin control uses devices that sense light, therefore they must be kept clean enough so that they can "see". At least twice a year, remove the bin control sensors from the base of the ice chute, and wipe the inside clean, as illustrated.

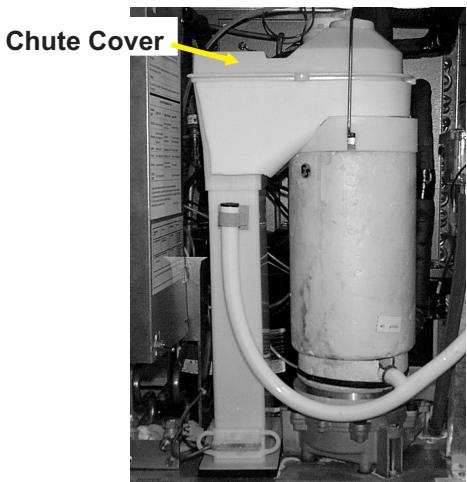


2. The ice machine senses water level by a probe located in the water reservoir. At least twice a year, the probe should be removed from the reservoir, and the tip wiped clean of mineral build-up.



BEARING MAINTENANCE

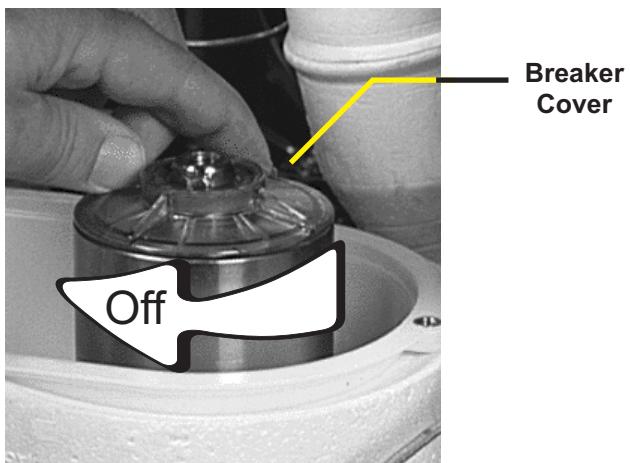
The bearing in the breaker should also be checked at least two times per year.



A. Check the bearing by:

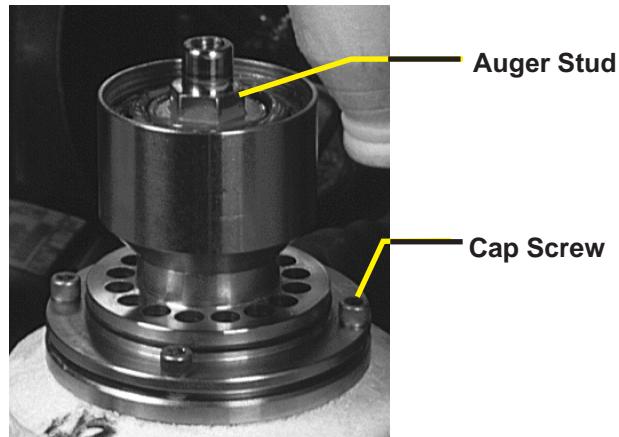


•removing the ice chute cover



•unscrewing the ice sweep

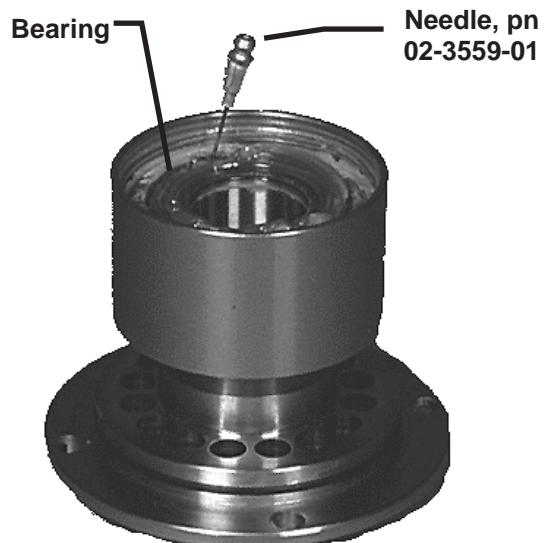
•removing the water shed & unscrewing the



breaker cover (left hand threads).

•unscrewing the auger stud

Inspect the bearing. There should be plenty of grease in sight. If grease is needed the bearing and breaker should be removed to check the action of the bearing. It should rotate smoothly. To remove the breaker remove the lower ice chute then take out all four allen head cap screws and pull the breaker off the auger and evaporator. If the bearing only needs grease, inject grease into the bearing using Scotsman grease needle pn 02-3559-01 and Scotsman bearing grease cartridge, pn A36808-001. Be sure to inject grease evenly and thoroughly.



See Removal and Replacement section to replace bearing or seals.
Reverse to reassemble.

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AUGER AND OTHER MAINTENANCE

In some areas the water supply to the icemaker will have a great deal of minerals in it, and that will result in an evaporator and auger becoming coated with these minerals, requiring a more frequent removal than twice per year. If in doubt about the condition of the evaporator and auger, the auger can be removed so the parts can be inspected.

Note: Water filters can filter out suspended solids, but not dissolved solids. "Soft" water may not be the complete answer. Check with a water treatment specialist regarding water treatment

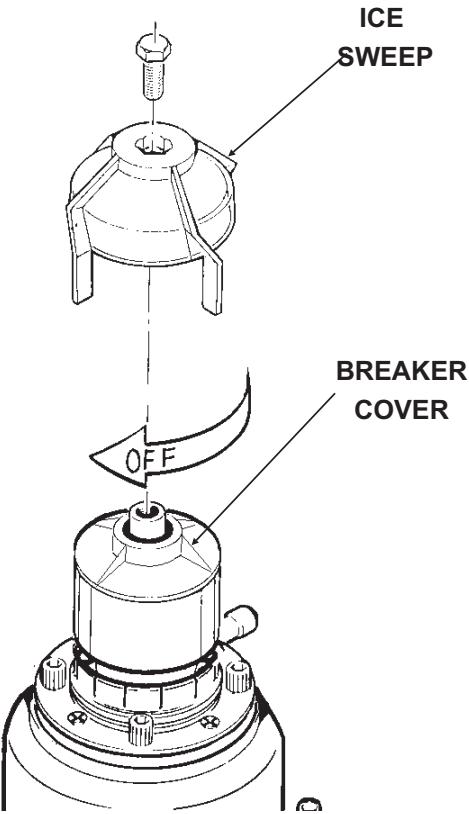
For more information on removal and replacement of these parts, see REMOVAL AND REPLACEMENT.

1. To remove the auger, remove the front and top panels.
2. Move bail clamp holding ice chute cover to ice chute, and remove cover.

3. Unscrew and remove ice sweep.
4. Remove ice chute from evaporator.
5. Remove 4 allen screws holding breaker to evaporator.

6. Pull up to remove auger.

After the auger has been removed, allow the auger to dry; if the auger is not bright and shiny, it must be cleaned.



Clean the auger and evaporator as required.
DO NOT HONE THE EVAPORATOR.

7. Replace the water seal.
8. Reverse to reassemble.

4. Clean the remote condenser. Use a vacuum cleaner or coil cleaner if needed.

Do NOT use a wire brush.

5. Check and tighten all bolts and screws.

OPERATING CHARACTERISTICS

Typical Low Side Pressure

- 28 - 32 PSIG

Typical Discharge Side Pressure

- 240 PSIG, will vary between 180 and 380 depending upon air and water temperatures

Refrigerant Charge

- 208 ounces of R-404A

Typical Compressor Amp Draw

- 8 - 9

Typical Gearmotor Amp Draw

- 3.5 to 3.8

High Pressure Cut Out

- 450 PSIG

Pump Down Pressure Switch

- Opens at 15 PSIG
- Closes at 30 PSIG

Compressor

- RS58C1E-PAA-213

Bin Control

- Electric Eye at base of ice chute.

Water Safety

- Thermistor in reservoir

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SERVICE DIAGNOSIS:

Symptom	Possible Cause	Probable Correction
No ice is made, nothing operates	Unit off due to no power.	Restore power
	Unit off due to master switch in Off position	Move master switch to ON
	Unit off due to low water level in reservoir	Check water supply, filter and float valve.
	Unit off due to ice level sensors (photo-electric eyes) blocked	Check/clean ice level sensors
	Unit off due to scale on water level sensor	Clean water level sensor
	Unit off due to high pressure control open	Check for remote condenser fan motor failure or power interruption to the fan motor
	Auger motor hums but does not turn	Auger can't turn. Circuit board has not yet shut unit down.
	Unit is shut down	Circuit board has shut ice machine down due to high auger motor amp draw. Check for cause of high amp draw, including bearings, gear motor condition and scale on auger & evaporator.
	Pump down pressure control open, very low suction pressure	Auger not turning due to: motor failure; auger relay failure on circuit board; or gears stripped. Check drive train.
		Liquid line valve not opening due to coil failure or failure of compressor relay on circuit board
		TXV restricted or not metering. Check bulb temperature.
		Lack of refrigerant. Check for a leak.
	No power to circuit board	Check harness
		Hi or Low pressure switch open
	Circuit board gear motor relay will not close	Check / replace board
	Water level or ice level sensor failed	Check / replace sensor

SERVICE DIAGNOSIS:

No ice, auger motor is turning	Compressor contactor coil is open	Check / replace contactor
	Compressor will not start	Check start capacitor
		Check start relay
		Check compressor windings
	Circuit board relay will not close	Check / replace board
	Pump down pressure switch contacts do not close, liquid line valve open and suction pressure high	Check pump down switch contacts

Symptom	Possible Cause	Probable Correction
Unit makes ice, but very slowly	High discharge pressure because of a dirty condenser coil	Clean the condenser
	Auger and evaporator are coated with mineral scale	Clean the water system
	Low refrigerant charge	Locate leak. Recover refrigerant, repair leak, replace dryer, evacuate and weigh in the nameplate charge.
Water leak	Ice storage bin drain restricted	Clean out drain
	Tubing cracked	Replace tubing
	Condensation on drain tubing	Insulate tubing
	Hose off	Re-attach hose
	Reservoir cover off	Return cover to reservoir
	Reservoir cracked	Replace reservoir
	Evaporator water seal leaks	Check base of evaporator & drip pan. If the seal leaks, shut off the water, remove the auger, replace the water seal. Check gear motor for water infiltration.
Excessive ice meltage	Bin drain clogged	Clean out bin drain
	Poor fit between bin door and door frame	Adjust or replace
Machine makes too much noise	Evaporator coated internally with minerals	Clean with Scotsman Ice Machine Cleaner
	Motor bearings dry	Oil or replace motor

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CONTROL SYSTEM DIAGNOSTICS

The control system consists of:

- Control Board
- Water Sensor
- Ice Sensors
- High Pressure Cut Out
- Low Pressure Cut Out

If the unit is OFF, check the **control board**:

1. Is the Power OK light on? If not check power to the unit. If it has power, and the Power OK light is NOT on, check the high pressure and low pressure cut outs. If they are both closed, replace the board. If the Power OK light is ON, go to the next step.

2. Is the Water OK light on? If it is, go to the next step. If not, check the water level in the reservoir. If there is water in the reservoir, check that the water sensor is plugged in. To check the **water sensor**:

A. Unplug water sensor.

B. Pull water sensor from reservoir.

C. Place one ohmmeter lead on the sensor's plug and the other on the sensor's tip. The meter should show nearly zero resistance. If it reads infinite resistance, check the tip for corrosion. If it is clean and still reads open, replace the sensor.

OR connect a copper wire to the wire where the water sensor plugs into and place the other end in the water. The water OK light should go ON. If it does not, replace the control board.

3. **Ice sensor check.** Is the Bin Full light Off? If it is OFF and the Service light is Off, and the unit is not running, replace the control board.

If it is OFF and the auger motor is running but the compressor is not, check the compressor contactor coil.

If it is on, the ice sensors may be blocked. Remove them and check for mineral scale. Scotsman's test box can also be used to determine if the ice sensors or board are defective.

Using the tester:

A. Disconnect the ice sensors at the connection by the ice chute. Connect the LED and PHOTO TRANS wires to the control board's wires.

B. With the On - Off (mode) switch in either position, move the Bin Full switch on the tester to Bin Full - the tester's light will blink and after a few seconds the bin full light on the control board will come on. If not, replace the board.

Move the Bin switch on the tester to Bin Empty. The light on the tester will go out, and after a few seconds the Bin Full light on the board will go out. If master switch is ON, the unit should start.

4. **High pressure** cut out check.

Disconnect electrical power.

Pull the wires off the high pressure cut out.

Use an ohmmeter to determine if the switch is OPEN, If it is, check the discharge pressure. If the discharge pressure is less than 300 PSIG, replace the high pressure cut out.

If the high pressure cut out is open and the system has high discharge pressure, check for the cause.

5. **Low pressure** cut out check.

Disconnect electrical power.

Pull the wires off the low pressure cut out.

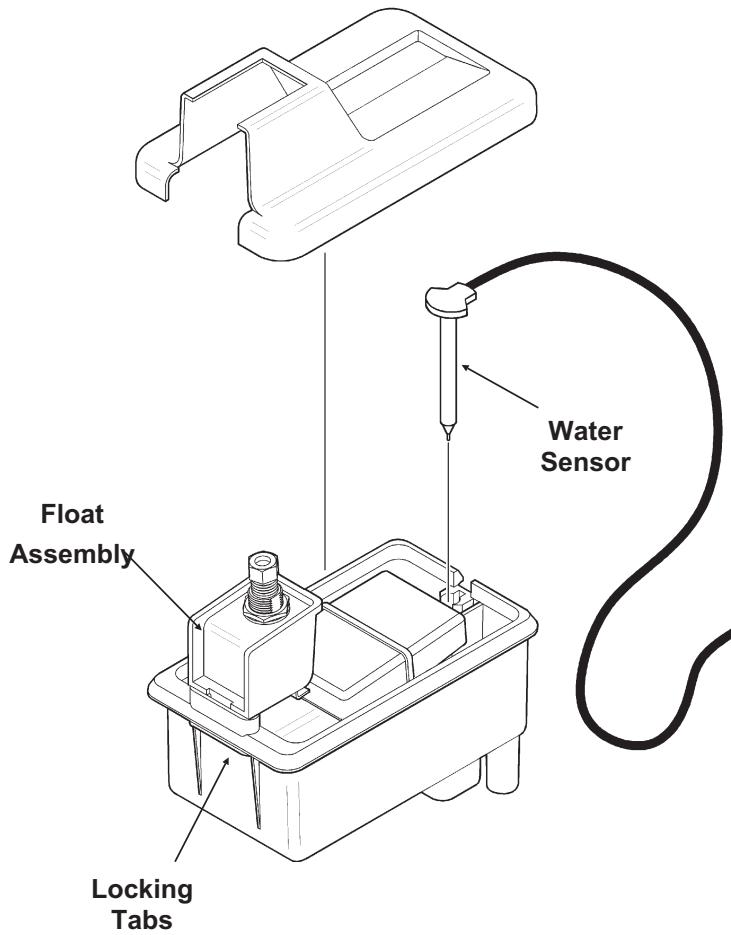
Use an ohmmeter to determine if the switch is OPEN, If it is, check the suction pressure. If the suction pressure is greater than 20 PSIG, replace the low pressure cut out.

If the low pressure cut out is open and the system has low suction pressure, check for the cause.

REMOVAL AND REPLACEMENT: Water Reservoir & Bin Controls

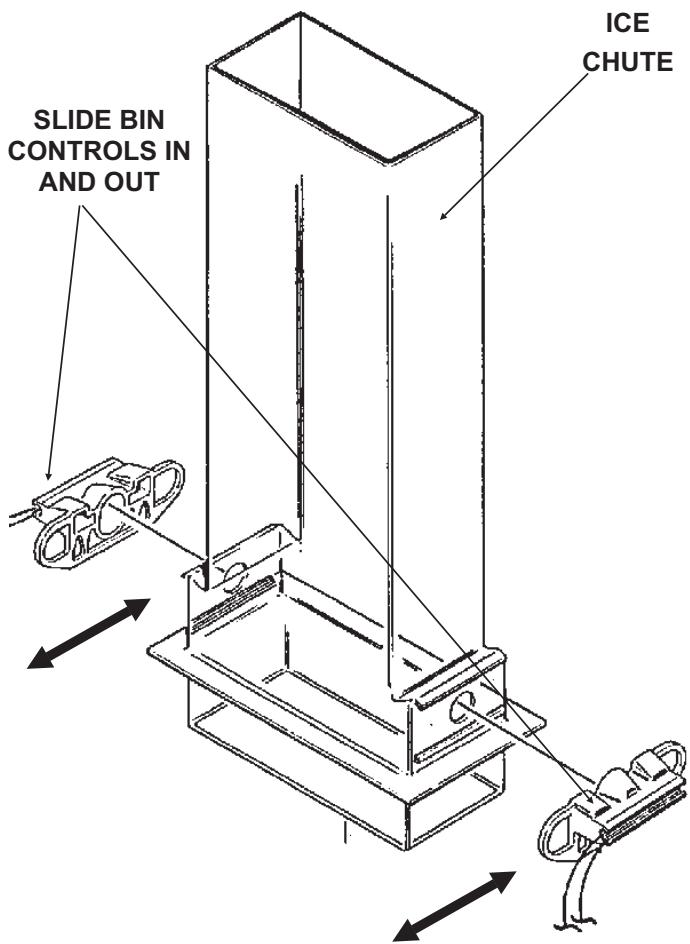
WATER RESERVOIR

1. Shut off the water supply to the icemaker.
2. Remove front panel and reservoir cover.
3. To remove float only, disconnect water inlet compression fitting at reservoir inlet, push in on locking tab, pull float up and out of the reservoir. Note: there is a separate plunger/seat inside the valve assembly that may be replaced.
4. To remove reservoir, disconnect water outlet at reservoir base.
5. Remove drain hose from reservoir.
6. Remove water level sensor from reservoir.
7. Remove mounting screws from reservoir bracket, and remove reservoir from icemaker.
8. Reverse to reassemble.



BIN CONTROLS (Ice Level Sensors)

1. Disconnect electrical power.
2. Remove front panel.
3. Remove control box cover.
4. Locate ice chute, at the base of the chute, in front of and behind it are two plastic bin control mounts.
5. Slide each bin control to the left, and in the control box, disconnect the electrical leads connecting the bin control to the circuit board.
6. Reverse to reassemble, be certain that the bin controls are aligned so that the ice level sensors are visible (centered) through the holes in the ice chute.

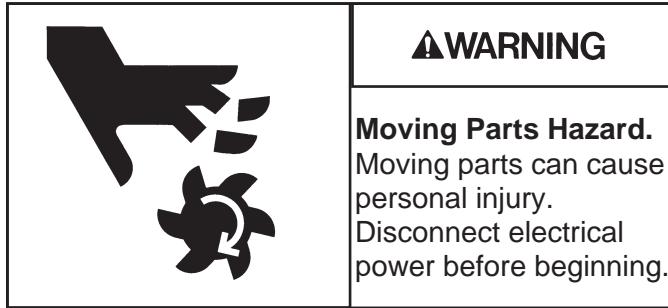


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REMOVAL AND REPLACEMENT: Bearing And Breaker

Note: Removal of the auger, water seal, evaporator and gearmotor must begin at the top of the assembly.

To Remove the Breaker Bearing Assembly:



1. Remove panels and disconnect electrical power.
2. Push bail clamp back and remove ice chute cover.
3. Unscrew and remove ice sweep.
4. Lift up and remove ice chute.
5. The breaker may be removed from the auger and evaporator without disturbing the auger.
 - a. Unscrew breaker cover from breaker (left hand threads)
 - b. Unscrew auger stud from top of auger.

c. Unscrew 4 allen head cap screws holding breaker to evaporator.

d. Lift up, and remove breaker/bearing assembly from auger & evaporator.

6. Service the bearing. Check for rust, rough spots and damage.

a. The bearing is pressed into the breaker, to remove the bearing and replace it an arbor press is needed.

b. Replace lower seals before installing new bearing in breaker.

Note: seals must be pressed in with a tool pushing against the outer edge only, they will not install by hand.

Replace parts as required. Re-grease bearing with Scotsman part no. A36808-001 bearing grease.

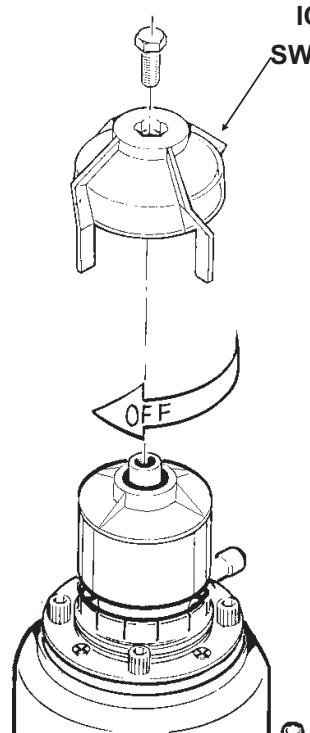
Replace top seal, and check the o-rings, replace if cut or torn.

7. Reverse to reassemble: specific tools and materials are required to install properly.

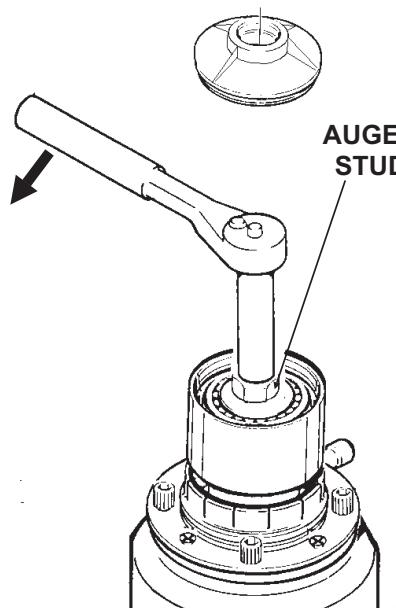
a. Add food grade grease such as Scotsman part number 19-0569-01 to the seal area before installing on the auger.

b. Check the seal to shaft areas for cuts, or rough spots: none are permitted.

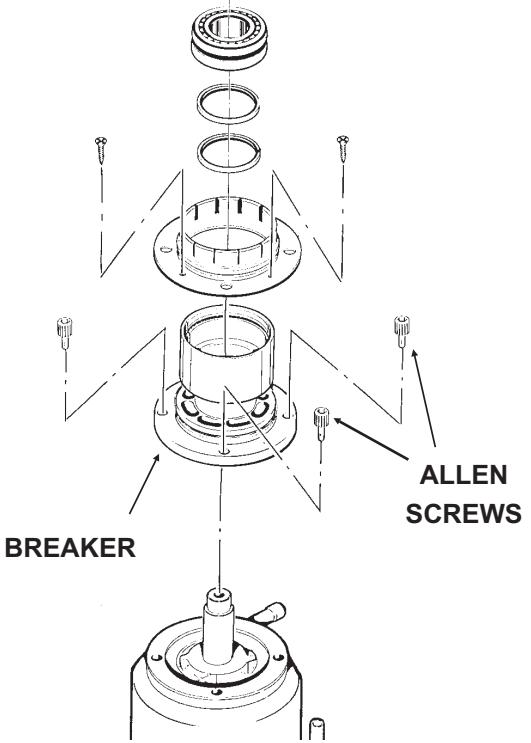
Step 5-a



Step 5-b



Step 5-c and Step 6



REMOVAL AND REPLACEMENT: Auger

To Remove the Auger:

Turn off the water to the machine, and unclip the evaporator drain hose, pull it down and drain the evaporator into the bin or a container.

1. Remove the top panel.
2. Remove the auger and breaker/bearing as an assembly.
 - a. Unscrew 4 allen head cap screws holding breaker to evaporator.
 - b. Lift up on breaker and remove auger from evaporator.

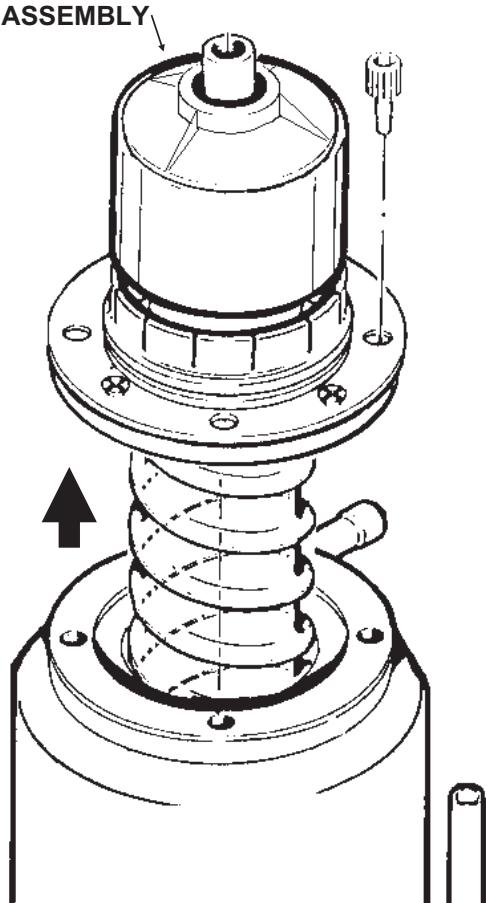
Note: If the auger is stuck, the breaker must be removed from the auger.

The breaker may be removed from the auger and evaporator without disturbing the auger.

- a. Unscrew breaker cover from breaker (left hand threads)
- b. Unscrew auger stud from top of auger.
- c. Unscrew 4 allen head cap screws holding breaker to evaporator.
- d. Lift up on breaker to remove from auger.

If the auger is stuck:

BREAKER - BEARING ASSEMBLY



Use a slide hammer type puller to pull on the auger at the threaded hole. The size of that hole is 5/8"-18.

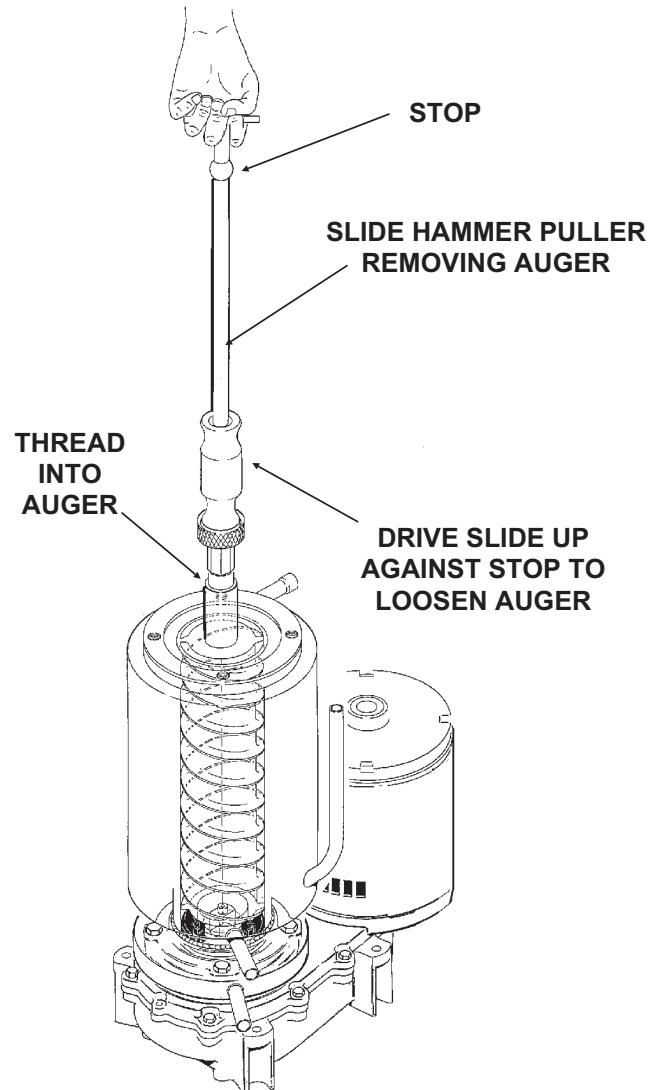
Inspect the auger, the critical areas of the auger are:

- a. The auger body. It should be clean and shining. Sometimes an auger will appear clean when wet, but after it is dry it will be seen to be stained. Scrub the auger with ice machine cleaner and hot water.

WARNING

Ice machine cleaner is an acid. Handle it with extreme care, keep out of the reach of children.

- b. The water seal area. Because the auger has been removed, the water seal will have to be replaced. Remove the water seal top half from the auger, and inspect the auger for minerals clean as required.



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REMOVAL AND REPLACEMENT: Water Seal

To Remove the Water Seal:

(Assuming all steps to remove the auger have been performed.)

1. The gearmotor/evaporator assembly will have to be pulled away from the machine (if not yet done).
2. Remove the 4 hex head cap screws holding the evaporator to the gearmotor assembly. Lift the evaporator up and off of the gearmotor.
3. Remove the snap ring or wire retainer from the groove under the water seal.
4. Pull or drive out the lower half of the water seal.

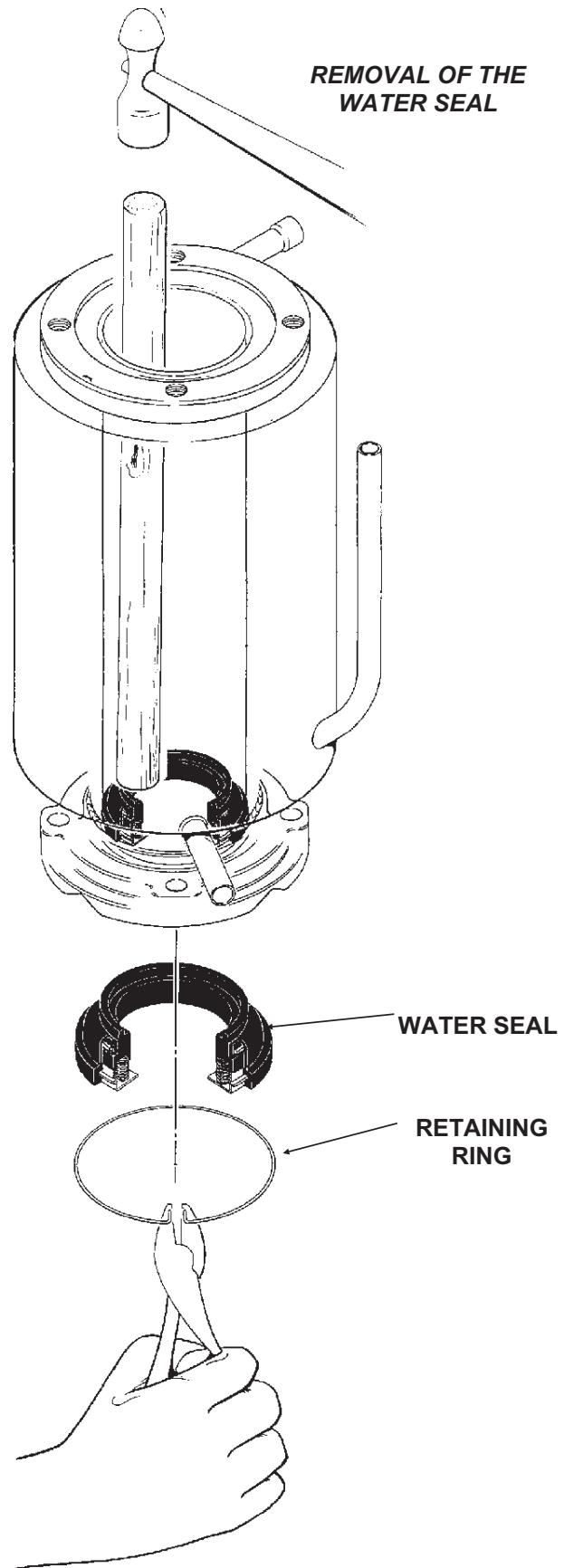
To Replace the Water Seal:

1. Lubricate the water seal with water, and push the water seal into the bottom of the evaporator slightly past the groove for the snap ring.
2. Replace the snap ring and pull the water seal down against it.
3. The part of the water seal that rotates with the auger must also be replaced. Remove the old part from the auger and clean the mounting area.
4. Place a small bead of food grade silastic sealant (such as 732 RTV or Scotsman part number 19-0529-01) on the area of the auger where the water seal is to be mounted.
5. Carefully push the water seal (rubber side against the auger shoulder and the silastic.)

CAUTION

Do not get any silastic onto the face of the seal.

6. Allow the auger and seal to air dry until the silastic is dry on the surface.
7. If the original water seal was leaking, it would be a good idea to inspect the interior of the gearmotor.



REMOVAL AND REPLACEMENT: Evaporator

To Replace the Evaporator:

(Assuming all the steps for removal of the thrust bearing, breaker, auger, and water seal have been performed.)

1. Discharge and recover the refrigerant from the ice maker.
2. Unsweat the refrigerant connections:
 - a) At the thermostatic expansion valve outlet.

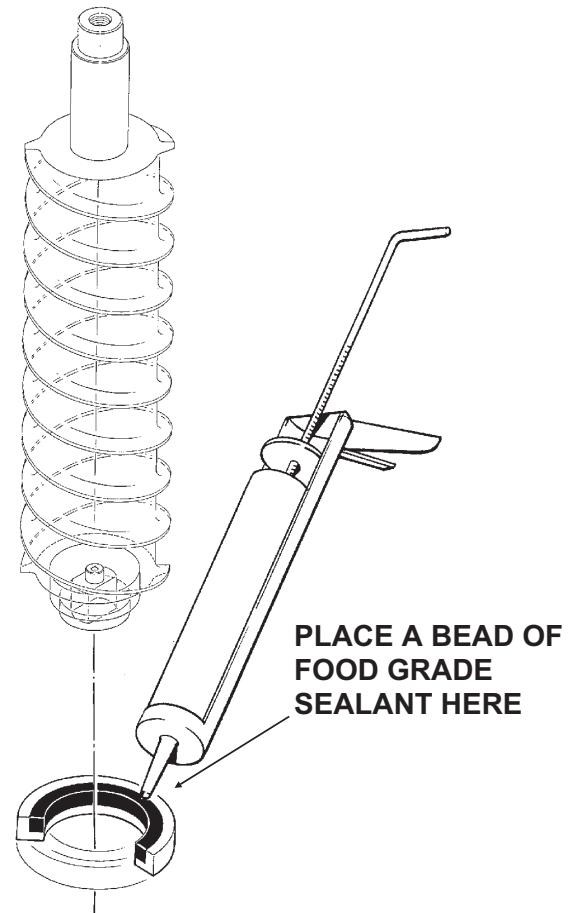
CAUTION

Heat sink the TXV body when unsweating or resweating the adjacent tubing.

- b) At the suction line at the joint about 3" from the evaporator.
3. Remove the evaporator.
4. Unsweat the drier from the liquid line.
5. After installing a new water seal in the new evaporator (see "To Replace the Water Seal") resweat the tubing connections.
6. Install a new drier in the liquid line.
7. Evacuate the system until dehydrated, then weigh in the nameplate charge. Check for leaks.
8. Install auger, breaker, breaker bearing assembly, and ice discharge chute in reverse order of disassembly. See "To Reassemble Evaporator and Auger"

To Reassemble the Evaporator and Auger

1. After the gearmotor has been inspected, fasten the evaporator to the gear motor, be sure that the number of shims indicated on the gear case cover is in place between the gearcase cover and the drip pan gasket. Torque the bolts to 110 inch pounds.
2. Lower the auger into the evaporator barrel, slightly turning it to match up with the drive end. Do Not Drop Into the Evaporator.
3. Complete the reassembly by reversing the disassembly for the breaker & thrust bearing assembly.

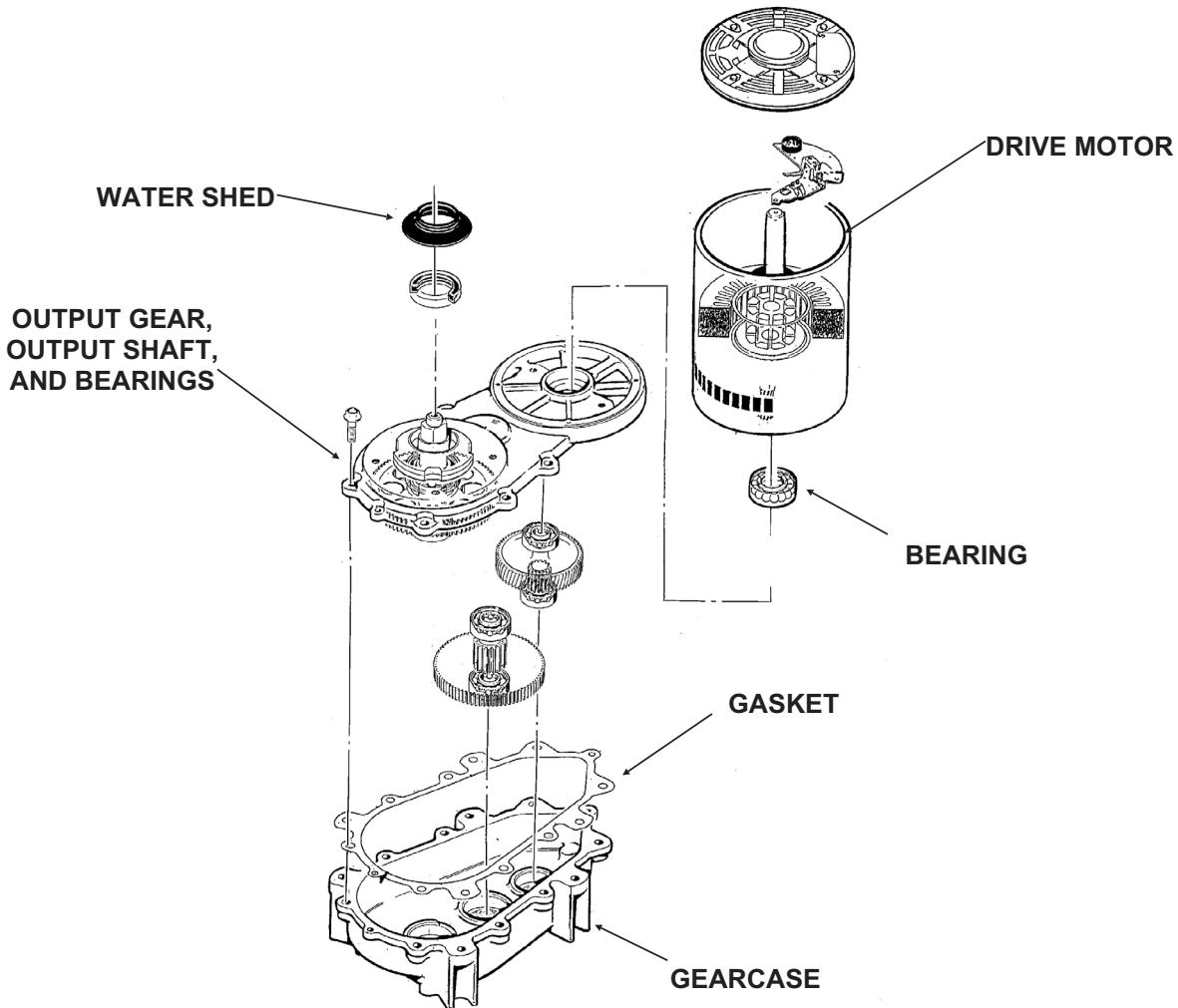


Head Pressure Control Valve

1. Recover system of refrigerant
2. Break off process tube on the top of the OLD head pressure control valve.
3. Unsweat old valve from tubing.
4. Unsweat old dryer from tubing.
5. Install new valve in place, check for correct connections and be sure the number on the side of the valve is "180"
6. Wrap the new valve body in wet cloths to heat sink the valve body.
7. Sweat in the new valve and the new dryer.
8. Evacuate the system, and weigh the nameplate charge into the receiver.

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REMOVAL AND REPLACEMENT: Gearmotor Assembly



To Remove and Repair the Gearmotor Assembly:

(Assuming that the procedures through removal of the water seal have been performed.)

1. Remove the electrical wires from the gear drive motor.
2. Unscrew the 4 cap screws holding the gearmotor to the gearmotor plate.
3. Remove the gearmotor from the icemaker.

To Inspect the Gearmotor.

A) Remove the cap screws holding the gearmotor case halves together and pry the two cases apart.

B) To lift off the cover, lift up until you can feel internal contact, then pull the cover towards the output gear end, and then lift the cover (with drive motor attached) up and away from the gear motor case.

Note: The case cover output gear, bearings, and shaft are one pressed together assembly. Replace as a unit.

C) Inspect the oil, gears, and bearings. If the oil level and condition is acceptable, quickly check the gears and bearings. They are likely to be fine if the oil is.

If there is evidence of water in the oil (rusty bearings and gears; the oil having a creamy white appearance; oil level too high) carefully inspect the bearings and gears. If in doubt about the condition of a part, replace it. The oil quantity is 14 fluid ounces, do not overfill.

Note: The gears and bearings are available only as pressed together sets.

D) After replacing parts as required, (if any) reassemble the gearcase. The two smaller gears and the oil should be in the lower case, the output gear will be with the cover. As the cover is lowered onto the lower case, the cover will have to be moved closer to the second gear after the output gear has cleared the second gear top bearing.

E) After the case is together, and the locating pins are secure in both ends, replace all cap screws.

4. Bench test the gearmotor, check for oil leaks, noise, and amp draw.

REFRIGERATION SERVICE

General Information:

Work on the refrigeration system should only be done when it is certain that the system needs repair.

- **Refrain from checking refrigeration pressures without reason.** Visual inspection of the water system, observation of the ice formation, amp draw, voltage, and other techniques will lead to proper diagnosis. Scotsman also recommends that, at the time of initial start up, gauges not be used.
- If gauges must be used, don't always check the high side pressure. If the condenser is clean and seems to be operating correctly, it most likely is. The low side pressure is more important on an ice machine than the high side.
- If gauges must be used, use very short hoses to minimize refrigerant discharged into the air.
- Refrigerant should not be added except as a way to determine the proper operation of the product. If the system was low on refrigerant, there is a leak, and it must be found and repaired.
- This system has a critical charge, it must be recharged with the correct amount of refrigerant as listed on the nameplate of the ice machine, or performance will suffer.

Charging Procedures

Extra care must be taken when recharging this remote system. No liquid refrigerant may be placed in the system at the compressor.

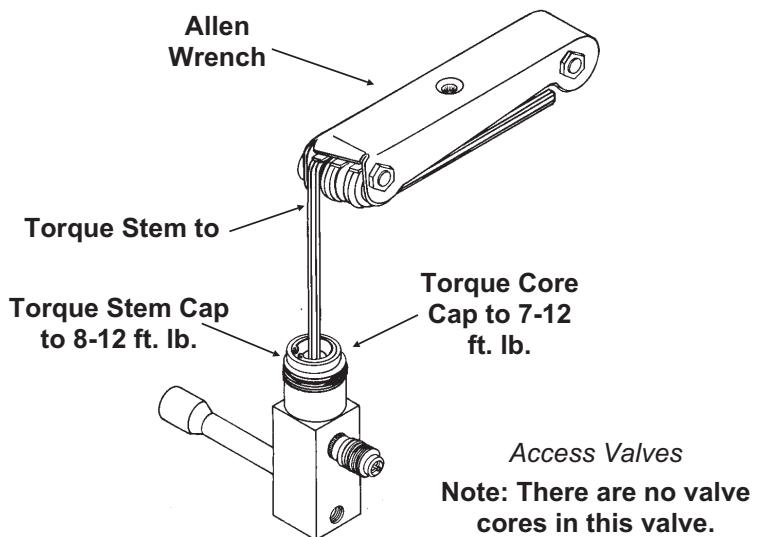
- Anytime the refrigeration system has been opened, the dryer should be replaced. **Note: Only a HFC type dryer should be used.**

- When brazing the tubing connections to components such as the TXV, the component must be protected by heat sink material.
- When brazing a nitrogen purge is required.
- Evacuate to 300 microns.

Recover, reclaim or recycle refrigerant.

Access Valves:

To use the access valves: Remove the cap from the stem, use a 3/16" allen wrench to check that the valve is CLOSED. The



remove the core cap.

DO NOT use the valves at the front of the unit for weighing in the charge. All liquid HP62 must be weighed into the receiver through the "front seated" king valve".

